

# **H&S**

## **H D TWIN AUGER**

### **Self-Unloading Forage Box**



#### **WARNING**

READ AND UNDERSTAND THIS MANUAL BEFORE OPERATING THIS EQUIPMENT.

UNSAFE OPERATION OR MAINTENANCE OF THIS EQUIPMENT CAN RESULT IN SERIOUS INJURY OR DEATH.

## **OPERATOR'S MANUAL**

and

## **PARTS LIST**

2-6-2009

Manufactured By  
**H&S MANUFACTURING CO., INC.**  
P.O. BOX 768 • (715) 387-3414 FAX (715) 384-5463  
MARSHFIELD, WISCONSIN 54449

**H&S**  
**H D TWIN AUGER**  
**SELF-UNLOADING FORAGE BOX**  
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**AFTER COMPLETION, DEALER SHOULD REMOVE AND RETAIN FOR RECORDS**

**H&S  
DEALER PRE-DELIVERY CHECK LIST**

After the Self-Unloading Box has been completely set-up, check to be certain it is in correct running order before delivering to the customer. The following is a list of points to inspect. Check off each item as you have made the proper adjustments and found the item operating satisfactorily.

- PTO Shields turn freely.
- All Shields and Guards are in place and fastened.
- All grease fittings have been lubricated and gear box filled to proper level – See lubrication guide in this manual.
- All mechanisms are operating trouble free.
- All Roller Chains are at proper tension.
- Apron Chains are adjusted properly.
- All bolts and fasteners are tight.
- All decals are in place and legible.

(Dealer's Name)	Model Number
(Signature of Pre-Delivery Inspector)	Serial Number
(Signature of Pre-Delivery Inspector)	(Inspection Date)

**DEALER DELIVERY CHECK LIST**

This check list that follows is an important reminder of valuable information that should be passed on to the customer at the time this Self-Unloading Forage Box is delivered.

Check off each item as you explain it to the customer.

This pre-delivery check list, when properly filled out and signed assures the customer that the pre-delivery service was satisfactorily performed.

- Explain to the customer that the pre-delivery inspection was made.
- Explain to the customer all the safety precautions they must exercise when operating this unit.
- Explain recommended loads for different types of materials.
- Explain to customer that regular lubrication is required for proper operation and long life of machine. Show customer the lubrication section of Owner's Manual.
- Give the customer Owner's Manual and make sure he reads and understands all operating and service instructions.
- Record Serial Number on Page 22 of this Manual.
- Have customer sign a completed "Warranty Registration," and mail it promptly.

Date Delivered \_\_\_\_\_ Dealer's Name \_\_\_\_\_  
 By \_\_\_\_\_  
 \_\_\_\_\_  
 Signature of Original Buyer

Note: Warranty is not valid until warranty card is completed and returned to H&S Mfg. Co., Inc.

Remove Dealers File Copy At Perforation





**BE  
ALERT! YOUR SAFETY  
IS INVOLVED.**

**THIS SYMBOL IS USED THROUGHOUT THIS BOOK WHENEVER YOUR PERSONAL SAFETY IS INVOLVED. TAKE TIME TO BE CAREFUL. REMEMBER: THE CAREFUL OPERATOR IS THE BEST OPERATOR. MOST ACCIDENTS ARE CAUSED BY HUMAN ERROR. CERTAIN PRECAUTIONS MUST BE OBSERVED TO PREVENT THE POSSIBILITY OF INJURY OR DAMAGE.**

**TRACTORS**

**This operator's manual uses the term "Tractor" when identifying the power source.**

**H&S MANUFACTURING CO. INC.**

## RECOGNIZE SAFETY INFORMATION

This is the safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.



## UNDERSTAND SIGNAL WORDS

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

Safety signs with signal word DANGER or WARNING are typically near specific hazards.

General precautions are listed on CAUTION safety signs.



**WARNING**



**CAUTION**



## FOLLOW SAFETY INSTRUCTIONS

Carefully read all safety messages in this manual, and all safety signs on your machine. Follow all recommended precautions and safe operating procedures.

Keep signs in good condition. Immediately replace any missing or damaged signs.

**! DANGER**



STAY CLEAR OF BEATER AND/OR CROSS CONVEYOR IF POWER SOURCE OR PTO IS RUNNING

FAILURE TO HEED THIS WARNING MAY RESULT IN PERSONAL INJURY OR DEATH

KEEP CLOTHING, YOURSELF AND OTHERS WELL CLEAR.

1494H


**! WARNING!**



**KEEP CHILDREN AWAY AT ALL TIMES!**

2495

**! DANGER**



MAINTAIN SAFE CLEARANCE FROM ELECTRIC POWER LINES AND AVOID CONTACT WITH ANY ELECTRICALLY CHARGED CONDUCTOR.

CONTACT WITH ELECTRIC POWER SOURCES CAN RESULT IN ELECTRICAL SHOCK OR ELECTROCUTION.

FAILURE TO HEED THIS WARNING MAY RESULT IN SERIOUS INJURY OR DEATH.

1494P

**! WARNING**

**HELP AVOID INJURY**

- READ & UNDERSTAND THE OPERATORS MANUAL PROVIDED WITH THIS MACHINE. IF MISPLACED CALL H & S MANUFACTURING AT 715-387-3414 WITH MODEL AND SERIAL NUMBER.
- UNDERSTAND ALL SAFETY WARNINGS AND FUNCTION OF CONTROLS.
- KEEP SAFETY DEVICES IN PLACE AND WORKING.
- KEEP YOURSELF AND OTHERS WELL CLEAR OF MOVING PARTS.
- DISCONNECT ALL POWER BEFORE SERVICING OR CLEANING THIS MACHINE.
- DO NOT EXCEED 20 MPH

72203A

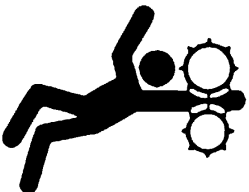
**! DANGER**



**ROTATING DRIVELINE CONTACT CAN CAUSE DEATH KEEP AWAY!**

DO NOT OPERATE WITHOUT—

- ALL DRIVELINE GUARDS, TRACTOR AND EQUIPMENT SHIELDS IN PLACE
- DRIVELINES SECURELY ATTACHED AT BOTH ENDS
- DRIVELINE GUARDS THAT TURN FREELY ON DRIVELINE



**! DANGER**

**NEVER ENTER FORAGE BOX UNLESS THE FOLLOWING SAFETY PRECAUTIONS ARE FOLLOWED.**

1494F

**! DANGER**



**ROTATING DRIVELINE CONTACT CAN CAUSE DEATH**

5896B



# WARNING

TO PREVENT SERIOUS INJURY OR DEATH  
NEVER OPERATE THIS UNIT UNLESS  
EMERGENCY STOP FUNCTIONS PROPERLY. 5896C

	<b>WARNING</b>
<b>DO NOT REMOVE SHIELDS</b>	
<b>MOVING PARTS INSIDE</b>	

1494K

	<b>WARNING</b>
<b>DO NOT GO NEAR LEAKS</b>	
<ul style="list-style-type: none"> <li>• High pressure oil easily punctures skin causing serious injury, gangrene or death.</li> <li>• If injured, seek emergency medical help. Immediate surgery is required to remove oil.</li> <li>• Do not use finger or skin to check for leaks.</li> <li>• Lower load or relieve hydraulic pressure before loosening fittings.</li> </ul>	

11599

	<b>WARNING</b>
<b>DO NOT REMOVE SHIELDS</b>	
<b>MOVING PARTS INSIDE</b>	

1494B

	<b>WARNING</b>
<b>DO NOT INSTALL BOLSTER PLATES ONTO BOX STRINGER WITHOUT BLOCKING BOX IF BOX IS RAISED UP</b>	

1494E

	<b>WARNING</b>
<b>STAY CLEAR MOVING PARTS UNDER THIS AREA</b>	

1494C

	<b>WARNING</b>
<b>DO NOT OPERATE THIS EQUIPMENT IF THIS DECAL IS EXPOSED. REPLACE SAFETY SHIELDS.</b>	

1494A



# H&S H D TWIN AUGER FORAGE BOX



## W A R N I N G

### TO PREVENT SERIOUS INJURY OR DEATH

BEFORE YOU ATTEMPT TO OPERATE THIS EQUIPMENT, READ AND STUDY THE FOLLOWING INFORMATION. IN ADDITION, MAKE SURE THAT EVERY INDIVIDUAL WHO OPERATES OR WORKS WITH THIS EQUIPMENT, WHETHER FAMILY MEMBER OR EMPLOYEE, IS FAMILIAR WITH THESE SAFETY PRECAUTIONS.

KNOW HOW TO STOP UNLOADING MECHANISM BEFORE STARTING IT.

If the machine becomes clogged, disengage the PTO or tractor hydraulics. Stop the tractor engine and allow all mechanisms to stop before cleaning or working on the machine.

**DO NOT** attempt to perform maintenance or repair with tractor running and PTO or tractor hydraulics hooked up.

**DO NOT** step up on machine at any time.

**NEVER** manually feed material into the beaters.

**DO NOT** allow minors to operate or be near the machine.

**DO NOT** ALLOW PERSONNEL OTHER THAN THE QUALIFIED OPERATOR NEAR THE MACHINE.

Before starting tractor, be sure PTO shields turn freely and PTO is securely locked to tractor.

**DO NOT** clean, adjust, or lubricate the machine when any part is in operation.

Check frequently to be assured that the emergency stop mechanism is in proper operating condition.

Keep hands, feet, and clothing away from beaters when they are revolving.

Loose or floppy clothing should not be worn by the operator.

Be sure the machine is clear of people, tools, and other objects before engaging PTO or tractor hydraulics.

**DO NOT** step over power take off shaft. Stay clear of PTO at all times.

**NEVER** start forage box until all guards and safety shields are secured in place.

**NEVER** put hand in cross conveyor outlet openings while tractor is running.

**CAUTION** – Beware of low electrical wires.

**NEVER** hook up 1000 RPM tractor to the forage box.

H&S Mfg. Co. always takes the operator and his safety into consideration and guards exposed moving parts for his protection. However, some areas cannot be guarded or shielded in order to assure proper operation. In addition, the operators manual and decals on the machine itself warn you of further danger and should be read and observed closely.

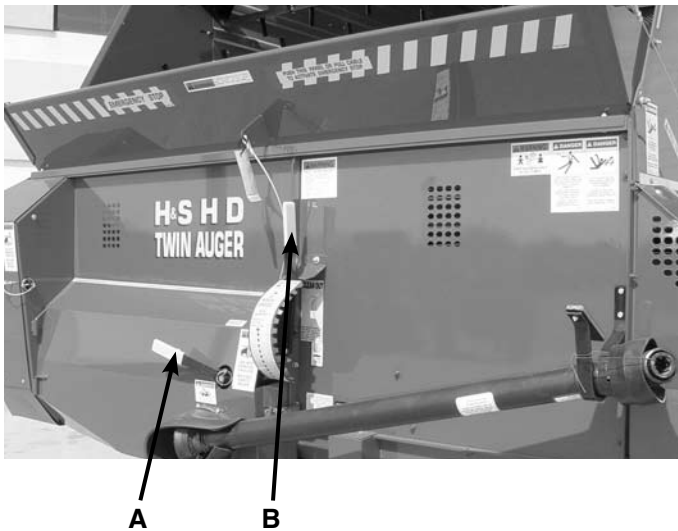
**Study The Above Safety Rules**

**ATTENTION - BE ALERT - YOUR SAFETY IS INVOLVED**



# WARNING

**TO PREVENT SERIOUS INJURY OR DEATH  
NEVER OPERATE THIS UNIT UNLESS EMERGENCY STOP  
FUNCTIONS PROPERLY**



1. Pushing the emergency stop bar rearward or pulling the trip cables will activate the stop to disengage position.
2. Activating emergency stop only stops box functions. The PTO shaft will continue to rotate.
3. Keep excessive slack out of trip cables.
4. Trip emergency stop occasionally, and when starting the unit after periods of storage to insure proper function.
5. To reset, move lever (A) clockwise to engage position.

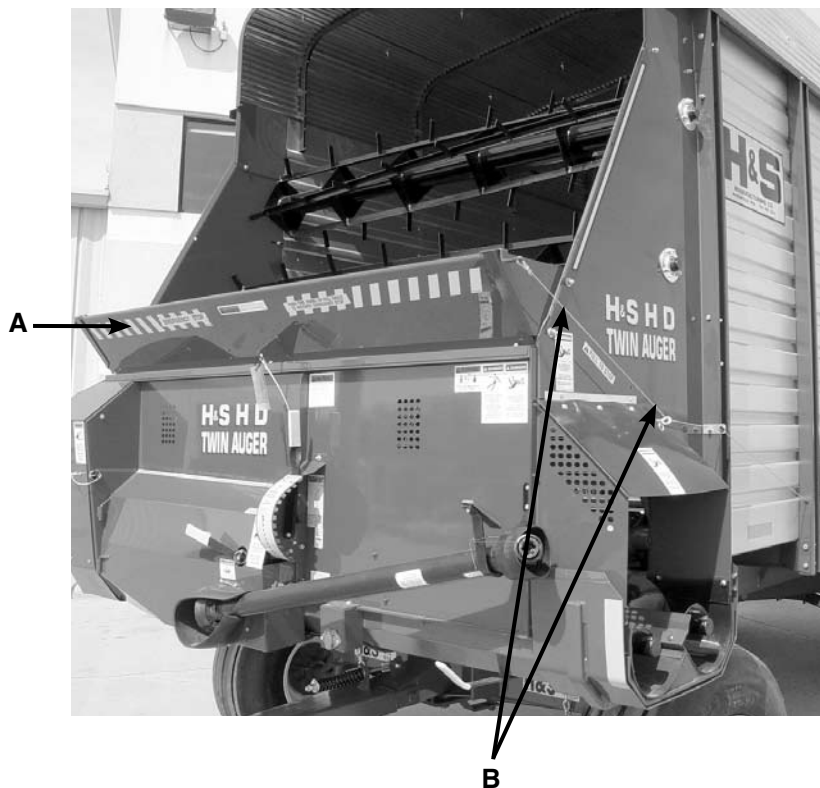
## UNLOADING

1. Park forage box on level ground whenever possible during unloading. Lock tractor parking brake.
2. Connect PTO to tractor, locking securely in place. USE 540 PTO ONLY.
3. Engage PTO.
4. To engage cross conveyor INTERMITTENTLY, rotate clutch lever (A) clockwise and hold with hand pressure. If hand pressure is removed, the cross conveyor will stop.
5. To engage the cross conveyor CONTINUOUSLY, rotate clutch lever (A) clockwise until it locks in the engaged position. Cross conveyor speed is controlled by tractor RPM only.
6. Quickly engaging/disengaging beaters (lever B) will allow beaters to clear material a little at a time to avoid exceeding blower capacity.
7. When beaters are clear of material, move control lever (B) to apron speed positions. Variable speed drive offers you a number of unloading speeds to choose from. With experience and depending on the type of forage, you will be able to select a speed which will match your blower capacity. Unloading speed may also be varied by increasing or decreasing engine speed of tractor.

## UNLOADING *(Continued)*

8. If it is necessary to trip the stop mechanism and disengage forage wagon drive before the wagon is empty, restart unloading by engaging clutch lever (A). (Shown on Page 10)
9. Clean out position is for cleaning out forage box at the end of load.
10. When forage box is empty, return control lever (B) to beater disengage position. (Shown on Page 10)
11. Move control lever (A) to disengage position. (Shown on Page 10)
12. Disconnect PTO and place in convenient holder for field and road use.

## EMERGENCY STOP



In case of an emergency, pushing emergency stop panel or pulling the safety cable will stop cross conveyor, beaters, and main aprons. PTO will continue to rotate. Trip emergency stop occasionally to insure proper function.

A. Emergency Stop Panel

B. Emergency Stop Cable



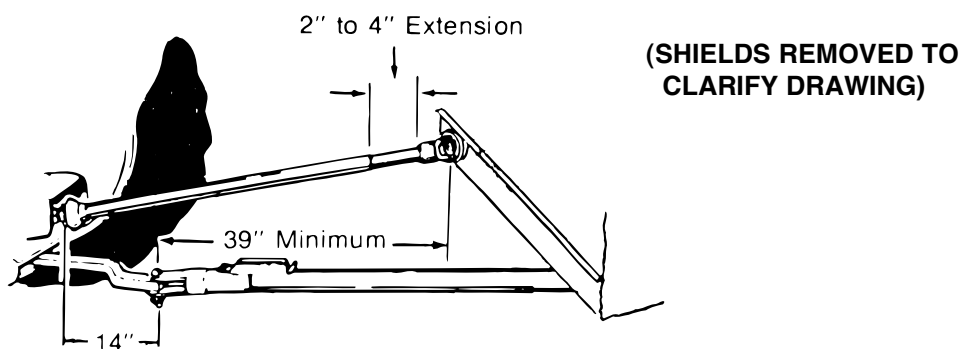
**WARNING:** Some photographs used in the following pages show guards or shields removed for clarification. **NEVER** operate machine until these guards or shields are in proper operating position.

# BEFORE OPERATION

Check entire unit carefully before first operation. Tighten bolts, set screws, and chains which might have come loose in handling. Lubricate as explained in the lubrication guide. Run entire feeding mechanism and unloading mechanism for several minutes. This will serve as a break-in and as a check that all parts are assembled and lubricated properly. Successful operation will be achieved by periodic adjustments and experience of the operator. Make sure to read and understand the main feeder apron adjustments.

## Hitch To PTO Length – Tractor Drive Only

Maintain correct distance between tractor drawbar hitch and tractor PTO and tractor drawbar hitch and the universal joint at front of unit. This is necessary to prevent overextending the universal joint shaft.




**IMPORTANT! DO NOT operate unless 2” minimum extension is maintained.**

The tractor drawbar should be adjusted in relation to the tractor PTO shaft as follows:

1. Hitch point of drawbar 14 inches behind tractor PTO shaft.
2. Hitch point of drawbar at least 8 inches, but not more than 14 inches below PTO shaft.
3. Hitch point of drawbar at least 13 inches, but not more than 22 inches above ground level.
4. When unloading, keep hitch point of drawbar - PTO shaft - in a straight line to forage box - having PTO at an angle will result in a pounding noise and damage to U joints.

**! DANGER**

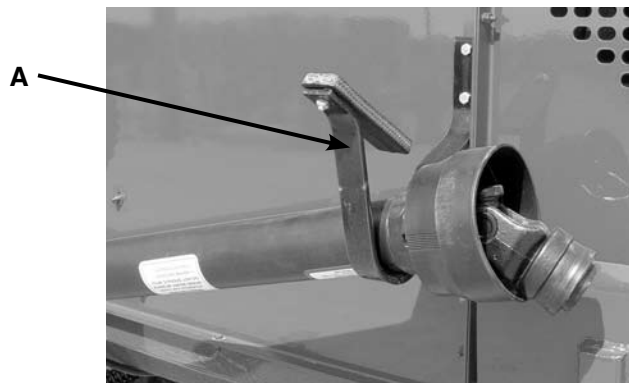


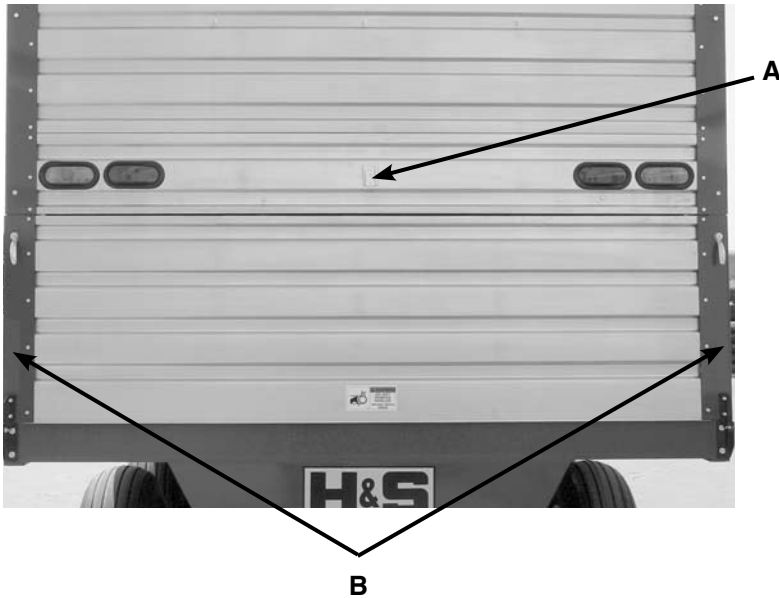
**ROTATING DRIVELINE  
CONTACT CAN CAUSE DEATH  
KEEP AWAY!**

**DO NOT OPERATE WITHOUT-**

- ALL DRIVELINE, TRACTOR AND EQUIPMENT SHIELDS IN PLACE.
- DRIVELINES SECURELY ATTACHED AT BOTH ENDS.
- DRIVELINE SHIELDS THAT TURN FREELY ON DRIVELINE.

The Power Take Off Shaft from tractor to box should not be connected for road travel or field operation. Damage may result to the PTO Shaft. A convenient hanger is provided to hold PTO Shaft during the time it is not being used to unload. (See item A)





Mounting Socket for SMV Emblem (A)

Red Reflective Tape (B)

WHEN TRANSPORTING ON THE HIGHWAY OR ROADS, PLACE SMV SIGN IN SOCKET PROVIDED AND REGULARLY CLEAN THE REFLECTIVE TAPE AT THE REAR OF THE FORAGE BOX.

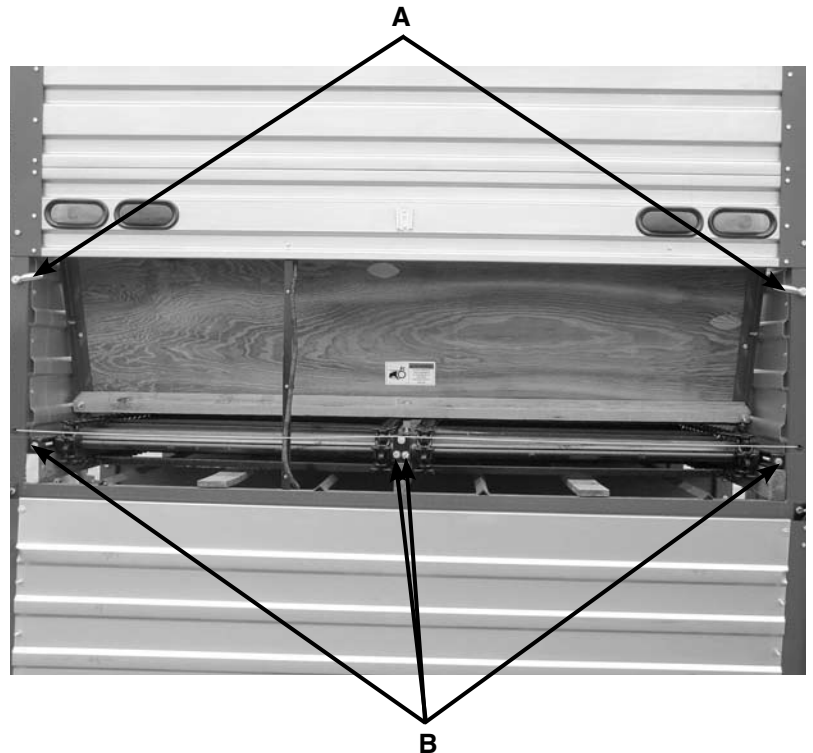
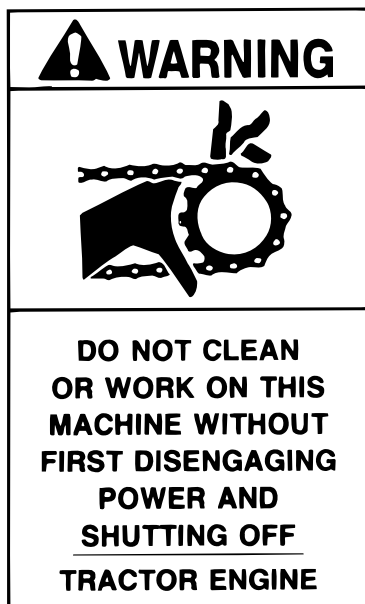
NOTE: Obey all state and local laws, concerning towed equipment, on public roads.

For light information (See Page 23)

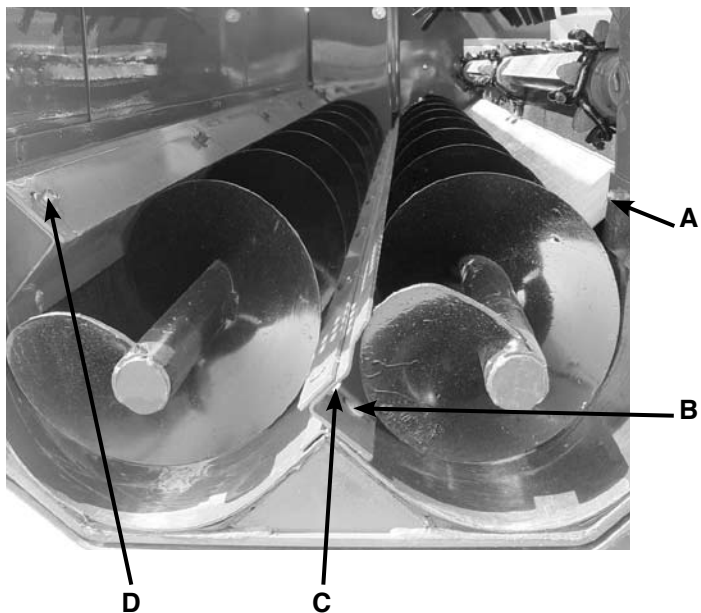
### MAIN FEEDER APRON ADJUSTMENT

Main feeder apron adjustment bolts are located behind the convenient access door located in the bottom portion of rear tailgate. Remove handle nuts (A) to open access door and swing door downward.

All apron chains must be taken up evenly before you use the forage box. Check again after the first few loads. The Main Feeder Aprons should be at proper tension at all times. Tighten the full threaded bolts (B) to adjust aprons. Aprons are properly adjusted when two Cross Slats, or about three feet of chain lift off the Chain Return Slides from the rear of the box. Maintain this tension when operating the box.



# CROSS CONVEYOR



## ADJUSTMENT

Proper tension should be maintained on the auger wipers and hold downs when operating forage box. To adjust wipers and hold downs, start with rear auger first. Loosen bolts (A) securing rear hold down. Adjust hold down tight against auger flighting. Retighten bolts. Loosen bolts (B) holding front wiper on rear auger, and slide wiper against flighting so end of auger can only be raised slightly. Retighten bolts. Loosen (C) and slide hold down tight against auger flighting. Retighten bolts. To adjust front auger wiper, loosen bolts (D) and slide wiper against flighting of auger so end of auger can only be raised slightly. Retighten bolts. Check adjustment of wipers and hold downs periodically.

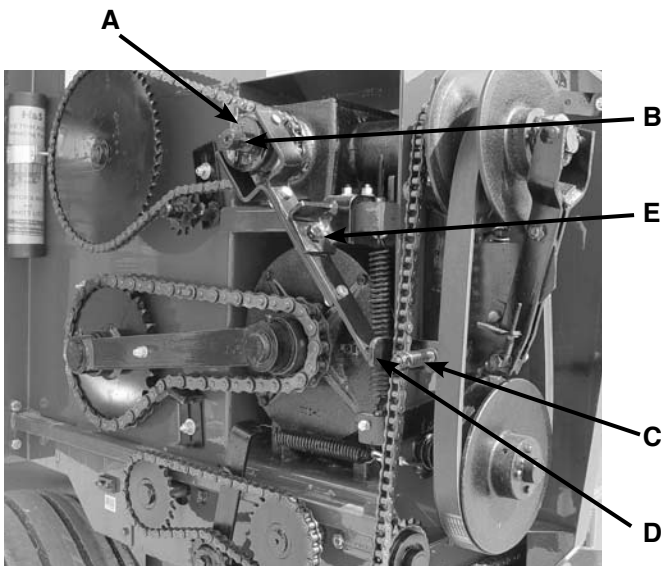


Shown here is the plastic guard which protects the operator from accidentally being exposed to the bottom beater at the discharge opening during operation of forage box. Keep this guard in proper position at all times when operating forage box.



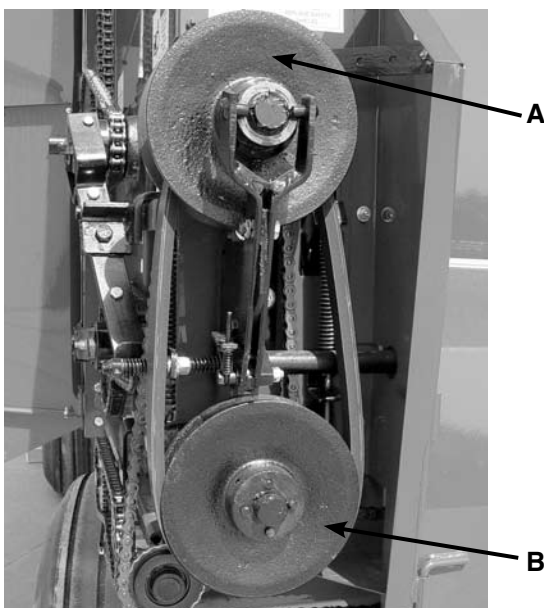
## BEATER ENGAGE AND APRON SPEED CONTROL LEVER

This single lever controls both beater engage/ disengage, and the speed of the main feeder aprons. This control lever is spring loaded to allow the operator to select desired speed of unloading prior to engaging drive clutch. **CAUTION: DO NOT ENGAGE BEATERS OR MAIN APRONS WHEN DISCHARGE CHAMBER IS FULL OF MATERIAL OR DAMAGE TO FORAGE BOX WILL RESULT. ALWAYS RETURN LEVER TO NEUTRAL POSITION WITH PTO RUNNING AND DRIVE CLUTCH ENGAGED. CROSS CONVEYOR IS CONTROLLED BY DRIVE CLUTCH LEVER.**



## BEATER CLUTCH ADJUSTMENT

Check beater clutch periodically to insure beaters are being completely engaged or disengaged. Beater engage/disengage clutch is properly adjusted when there is 1/8 inch of clearance between clutch jaw (A) and engaging pin (B), when control lever is in the disengage position. Basic adjustment can be made by positioning adjusting nut (C) 2-7/8" from end of control rod. Place control arm (D) tight against nut. Adjust mounting bracket (E) in slotted holes on unit until 1/8" clearance is reached. Fine adjustment is made by adjusting nut (C) on control rod.



## VARIABLE SPEED DRIVE BELT

After extended use of forage box, it may become necessary to adjust or replace variable speed drive belt.

## REPLACEMENT

If it becomes necessary to replace the variable speed drive belt, follow the steps listed below to remove worn belt:

1. Place control lever in beater disengage position.
2. Open upper sheaves (A) so belt rests on drive pins.
3. Remove belt from lower sheaves (B) first and then upper sheaves.

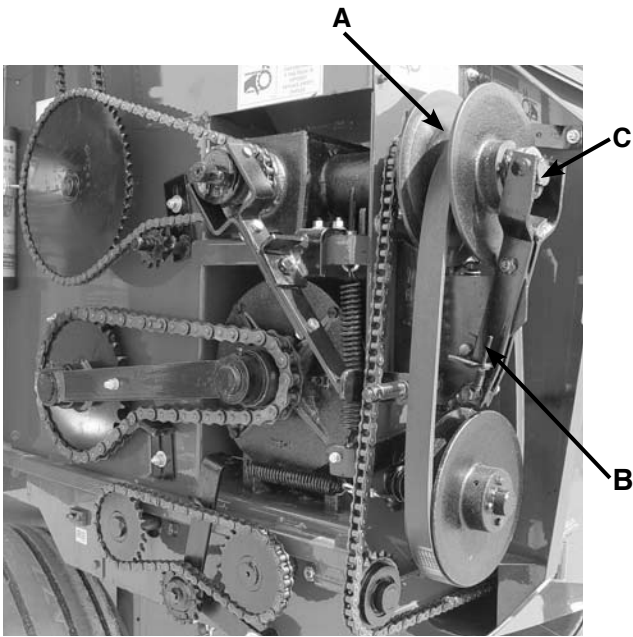
Reverse the above steps when installing new belt.

## VARIABLE SPEED BELT ADJUSTMENT

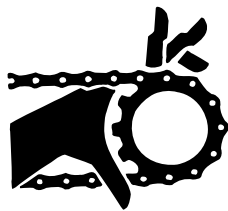
### ADJUSTMENT

You should rarely have to adjust the variable speed drive belt. If, however, it becomes necessary to adjust the belt, follow the steps listed below:

1. Remove belt as previously instructed.
2. Move control lever to the highest apron speed position.
3. Check upper sheaves (A), if base of sheaves are not tight together, it is necessary to adjust.
4. Remove bolt from control rod (B).
5. Slide sheaves tight together, being sure control yoke (C) is tight against thrust bearing and sheaves.
6. Adjust control rod (B) so hole in control yoke and rod align, then one additional turn.
7. Replace bolt. Allow sufficient play when tightening, so control rod pivots.
8. Place control lever in beater disengage position and replace belt.



## **⚠ WARNING**



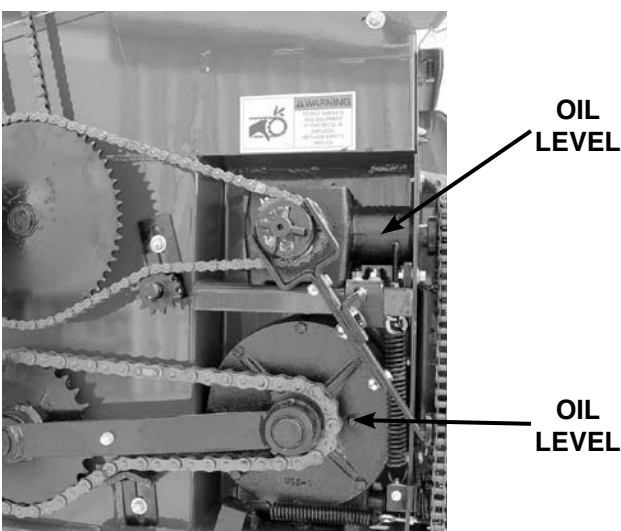
**DO NOT CLEAN  
OR WORK ON THIS  
MACHINE WITHOUT  
FIRST DISENGAGING  
POWER AND  
SHUTTING OFF  
TRACTOR ENGINE.**

## LUBRICATION GUIDE

The operator should become familiar with all lubrication points and establish a systematic routine to insure complete and quick lubrication of the machine.

**GEAR BOXES** – Before using your new machine, check the oil in the main apron drive and beater drive gear box. Keep the main apron gear box filled to the oil level plug in cover of gear box. Beater drive gear box should be filled to the center of the shafts. Use 80W-90 gear lube.

**DRIVE CHAINS** – Lubricate the drive chains with a light machine oil. Keep chains aligned with sprockets. This will lengthen the life of the sprockets and chain. Lubricate chains often.

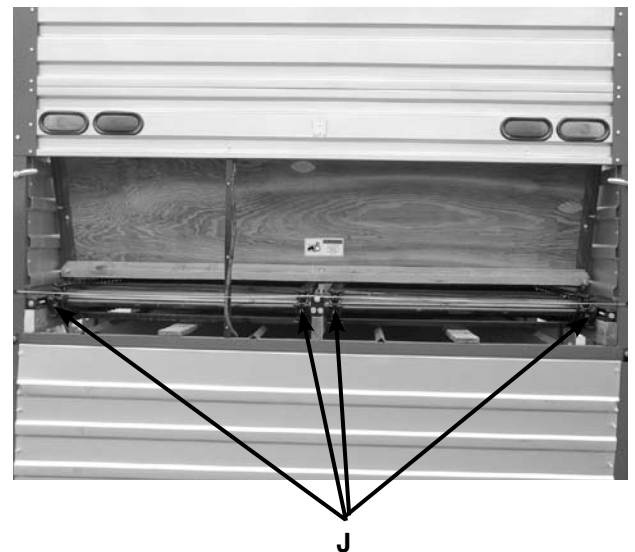
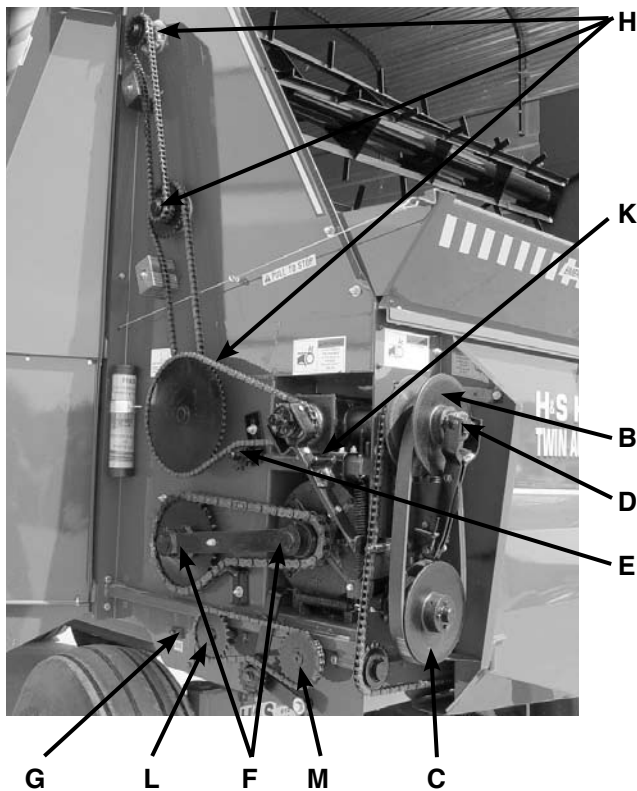
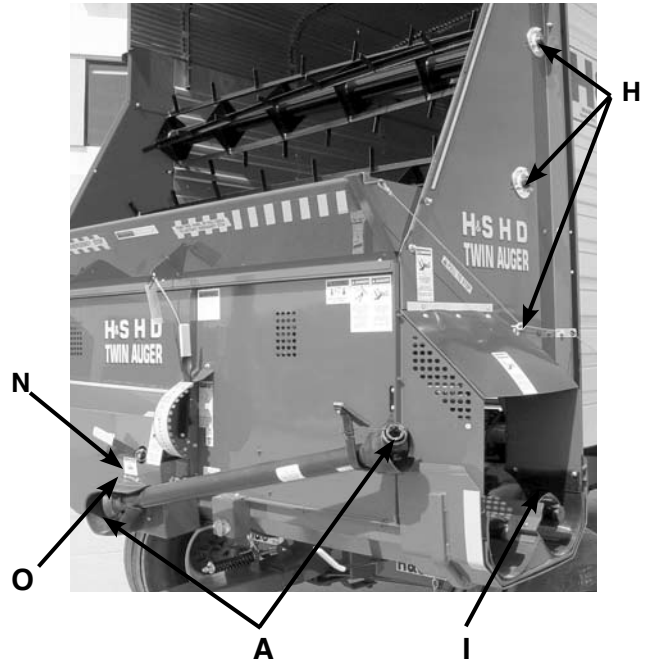




## LUBRICATION GUIDE *(Continued)*

There are 27 grease fittings on your new H&S H D Twin Auger Forage Box. Grease daily during normal use and before and after storage. Use a good grade of high quality grease.

- A. (2) one at each end of PTO at U-joint
- B. One on variable drive outer upper sheave
- C. One on variable drive inner lower sheave
- D. One on beater drive clutch
- E. One on sprocket type chain tightener - beater drive chain
- F. (2) one at each end of brace - gearbox to main apron drive shaft.
- G. (2) remote fittings for right hand and center main apron drive shaft bushings..
- H. (6) beater bearings – one at each end of each beater (sealed bearings – DO NOT over grease)
- I. One on left hand main apron drive shaft bushing
- J. (4) one on each main apron rear idler sprocket
- K. One on beater engage bronze yoke
- L. One on rear auger drive end (sealed bearing)
- M. Two on front auger end (one sealed bearing, one bushing type)
- N. One on Cross Conveyor belt tightener bracket (Under Shield)
- O. One on Cross Conveyor belt clutch control handle (Under Shield)



# PTO ASSEMBLY

## **DANGER**



**ROTATING DRIVELINE  
CONTACT CAN CAUSE DEATH  
KEEP AWAY!**

**DO NOT OPERATE WITHOUT—**

- **ALL DRIVELINE, TRACTOR AND EQUIPMENT SHIELDS IN PLACE.**
- **DRIVELINES SECURELY ATTACHED AT BOTH ENDS.**
- **DRIVELINE SHIELDS THAT TURN FREELY ON DRIVELINE.**

Care must be taken to keep male and female driving elements well lubricated and free sliding. The shield surfaces must be kept dry, as dirt accumulation on them will quickly cause these units to bind and not rotate. If, at any time the shields do not turn freely, they should be checked to determine the cause, and repaired or cleaned. **DO NOT STEP OVER PTO SHAFT. STAY CLEAR OF ROTATING PTO AT ALL TIMES.**

## **STANDARD SLIDE OUT EXTENSION**

Extension slides out for easy access to blower and slides in for road and field travel.



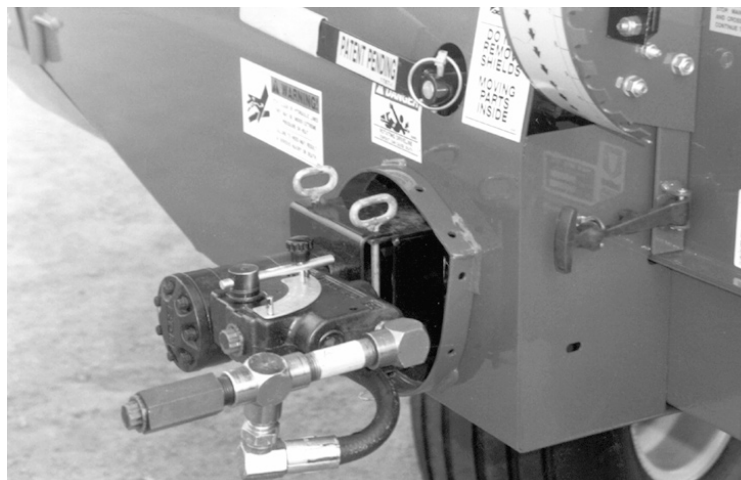
**SLID OUT**



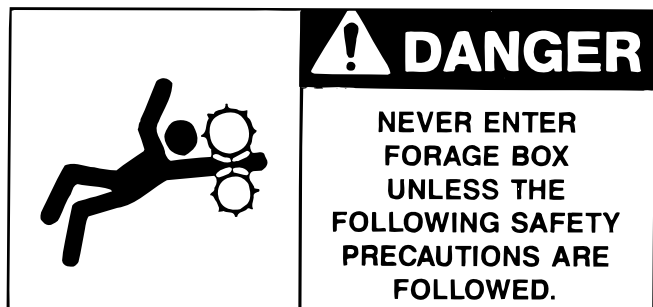
**SLID IN**

## **OPTIONAL EQUIPMENT - HYDRAULIC DRIVE**

Hydraulic drive unit easily mounts and dismounts from unit (See Page 42)



Use the following steps when entering forage box when NOT planning to run cross conveyor.

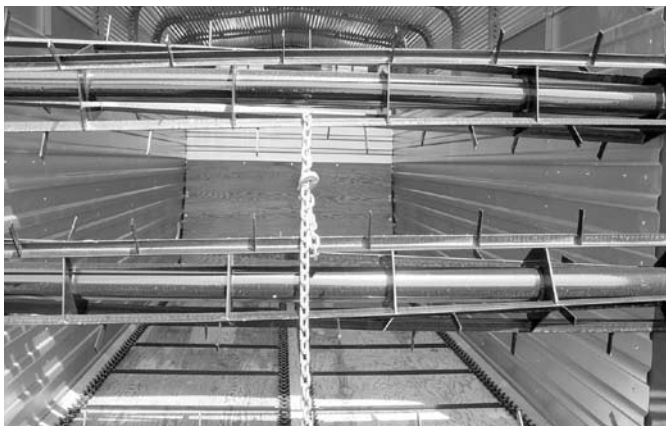


1. Shut off tractor.
2. Disconnect PTO from tractor and place in PTO hanger.
- \*\* Disengage tractor hydraulics and disconnect quick couplers at tractor.
3. Place control lever in beater engage position. This will prevent beaters from turning while climbing over them.
4. USE EXTREME CAUTION WHEN CLIMBING OVER BEATERS AS TINES ON BEATERS MAY CAUSE SEVERE INJURY.



**If you plan to manually unload forage box utilizing cross conveyor, the following two-man procedure must be followed. NEVER ATTEMPT THIS PROCEDURE ALONE. PERSON OUTSIDE OF FORAGE BOX OPERATING CONTROLS MUST NOT LEAVE CONTROLS.**

1. Place control lever in beater disengage position.
2. Disengage tractor PTO and shut off tractor.
- \*\* Disengage tractor hydraulics and shut off tractor.
3. Remove variable speed drive belt. This will prevent main aprons from moving.
4. Remove connector link from beater drive roller chain and remove chain from sprockets.  
CAUTION: BEATERS ARE NOW FREE TO ROTATE.
5. Using a short piece of chain with hooks, secure top beater beater to center beater as illustrated below.



Wrap chain around bottom bar of third beater and top bar of second beater. Secure chain together as tight as possible to eliminate beaters from rotating in either direction. Keep excess chain out of cross conveyor chamber. NOTE: Hook chain properly and securely to prevent unhooking during this procedure.

6. Using extreme caution, first person may now climb over beaters.
  7. When first person is clear of beaters, second person may start tractor and engage PTO to operate cross conveyor.
  8. Before first person attempts to leave forage box, second person must disengage tractor PTO and shut off tractor.
  - \*\* Before first person attempts to leave forage box, second person must disengage tractor hydraulics and shut off tractor.
  9. When forage box is clear of people, remove safety chain from beaters, reinstall drive belt and beater drive chain. Adjust tightener on roller chain.
- \*\* Denotes forage box equipped with optional hydraulic drive unit.

## DECAL LOCATION

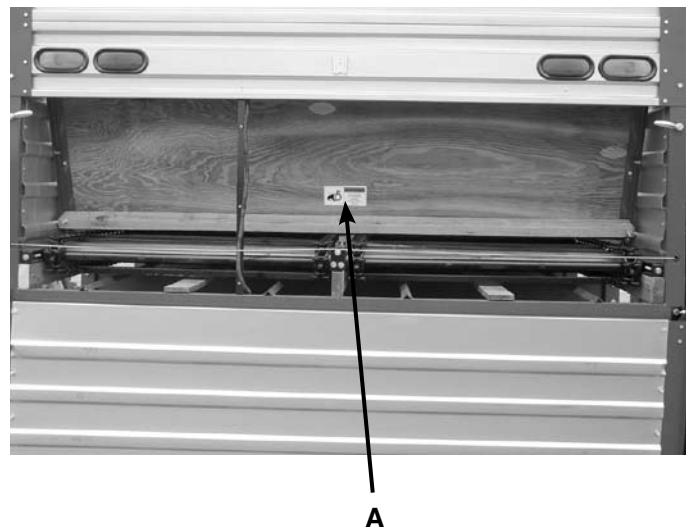
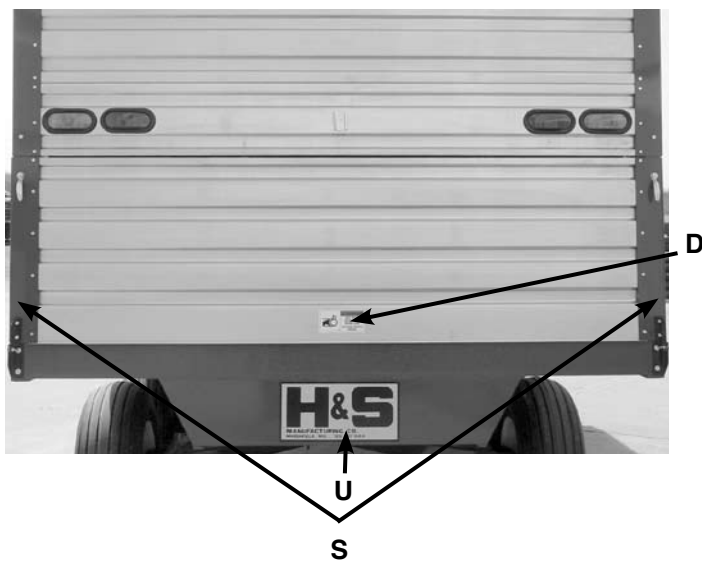
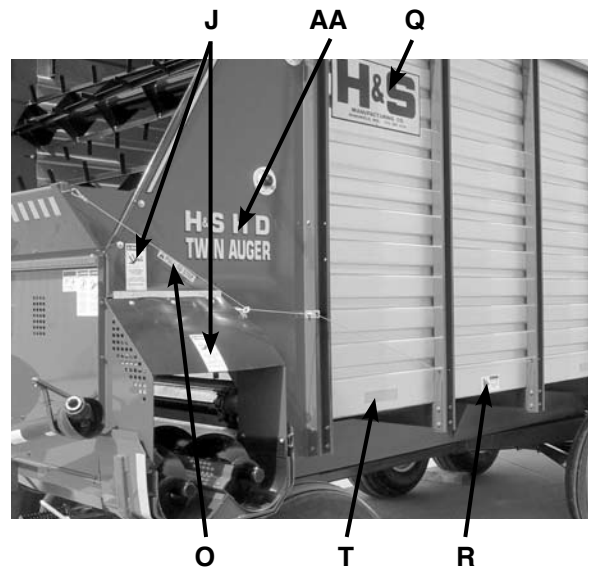
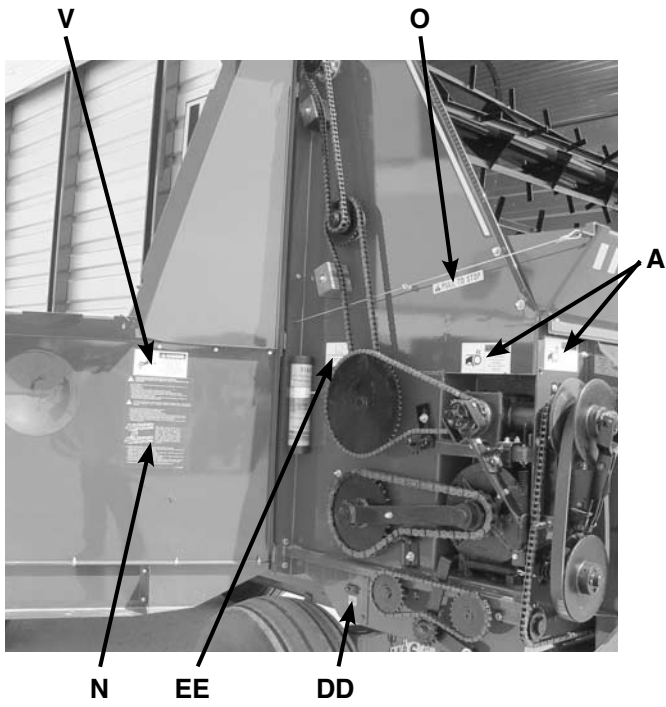
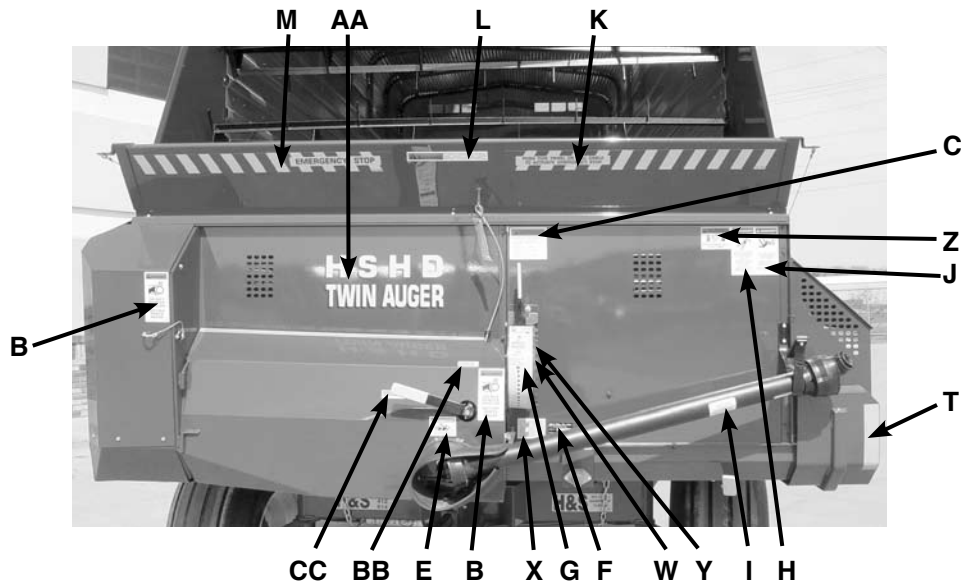
Your H&S H D Twin Auger Self-Unloading Forage Box was manufactured with operator safety in mind. Located on the forage box are various decals to aid in operation, and warn of danger or caution areas. Pay close attention to all the decals on your forage box.



**DO NOT REMOVE ANY OF THESE DECALS. IF DECALS ARE LOST, DAMAGED, OR IF FORAGE BOX IS REPAINTED, REPLACE DECALS. REMEMBER: DECALS ARE FOR YOUR PROTECTION AND SAFETY.**

Listed below are the decals on your H D Twin Auger Self-Unloading Forage Box. These decals may be ordered individually by part number or by ordering a complete set.

ITEM	PART NO.	DESCRIPTION
A	1494A	(4) Warning - Do Not Operate
AA		(3) H&S H D Twin Auger
B	1494K	(2) Warning - Do Not Remove Shields
BB	5696E	Engage
C	72203A	Warning - Help Avoid Injury
CC	5696D	Disengage
D	1494B	Warning - Do Not Remove Shields
DD	093020	Grease Gun
E	5896B	Danger - Rotating Driveline
EE	093366	Manual Holder
F		Serial Number
G	1-1-91	Beater Engage/Disengage
H	1494P	Danger - Stay Clear - Power Lines
I	Weasler	Danger - PTO (H&S Decal 1494L)
J	1494H	(3) Danger - Stay Clear
K	104-3185	Push This Panel
L	5896C	Warning - Emergency Stop Reset
M	103-3185	Emergency Stop
N	7+4 3185G	Instruction-Entering Forage Box
O	120-2177	(2) Pull To Stop
Q		(2) H&S Metal Sign (12"x24")
R	1494C	(4) Warning - Moving Parts Under
S		(3) Red Reflector
T		(5) Amber Reflector
U	B17	H&S Decal (8-1/2"x17")
V	1494F	Danger - Entering Forage Box
W	7+4-2191	Clean Out
X	H&S	Patent Numbers
Y		FEMA
Z	2495	Warning - Keep Children Away
	2699 H D TA	Complete Set of Decals
Paint - H & S Red		
	ZX21	Gallon
	ZX22	Quart
	ZX23	Pint



## INSTRUCTIONS FOR ORDERING PARTS

All service parts should be ordered through your authorized H&S dealer. He will be able to give you faster service if you will provide him with the following.

1. Model & Serial Number - Both can be located on the front, center of your unit.
2. All reference to left or right apply to the machine as viewed from the rear.
3. Parts should not be ordered from illustration only. Please order by complete part number.
4. If your dealer has to order parts - give shipping instructions.

VIA truck - large pieces (please specify local truck lines)

VIA United Parcel Service (include full address)

H&S MFG. CO. INC.	
MARSHFIELD, WIS.	
MOD. NO.	<input type="text"/>
SER. NO.	<input type="text"/>
DESCR.	<input type="text"/>

PLEASE RECORD NUMBERS FOR YOUR UNIT FOR QUICK REFERENCE

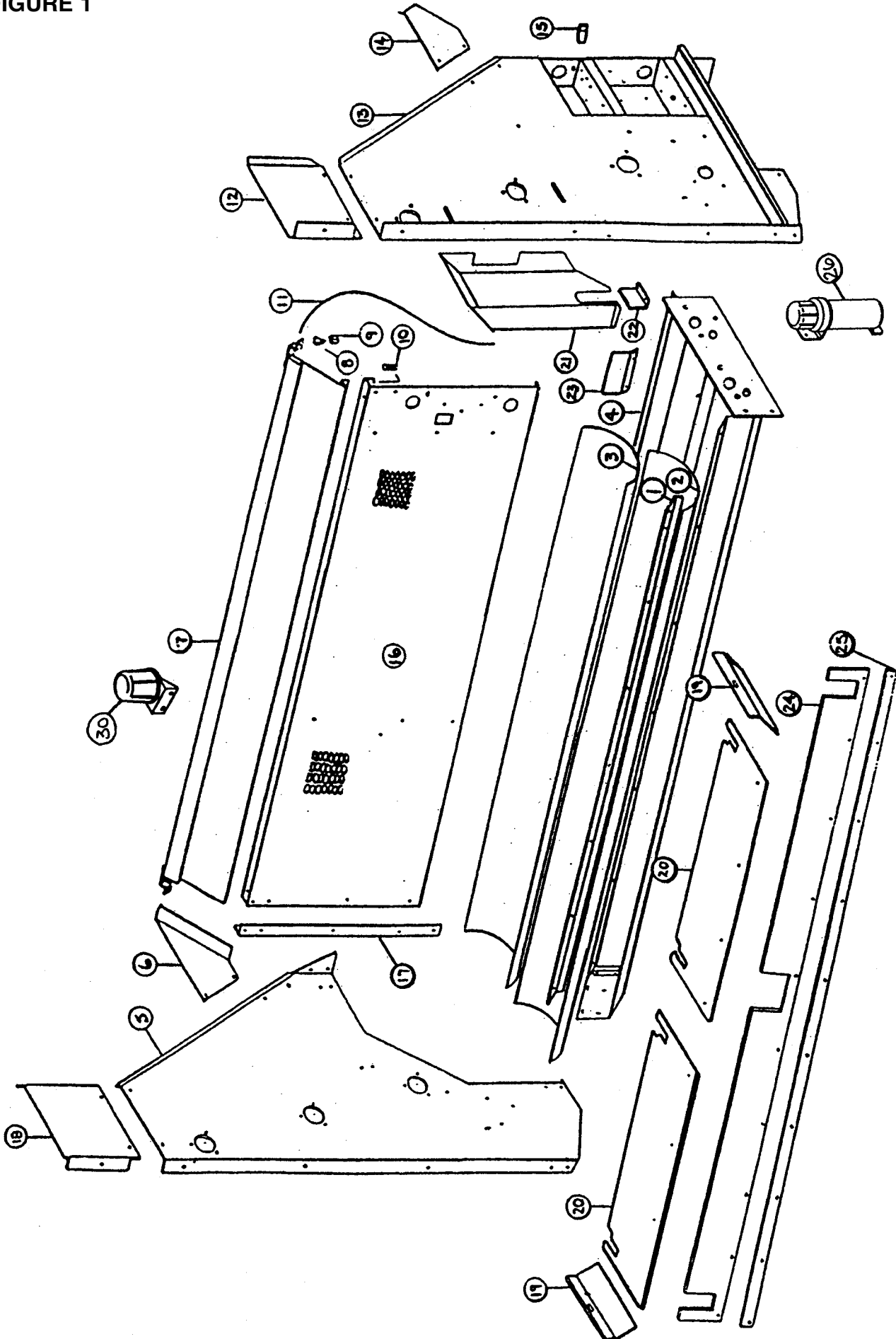
### ABOUT IMPROVEMENTS

H&S IS CONTINUALLY STRIVING TO IMPROVE ITS' PRODUCTS.

We must therefore, reserve the right to make improvements or changes whenever it becomes practical to do so, without incurring any obligation to make changes or additions to the equipment previously sold.



FIGURE 1

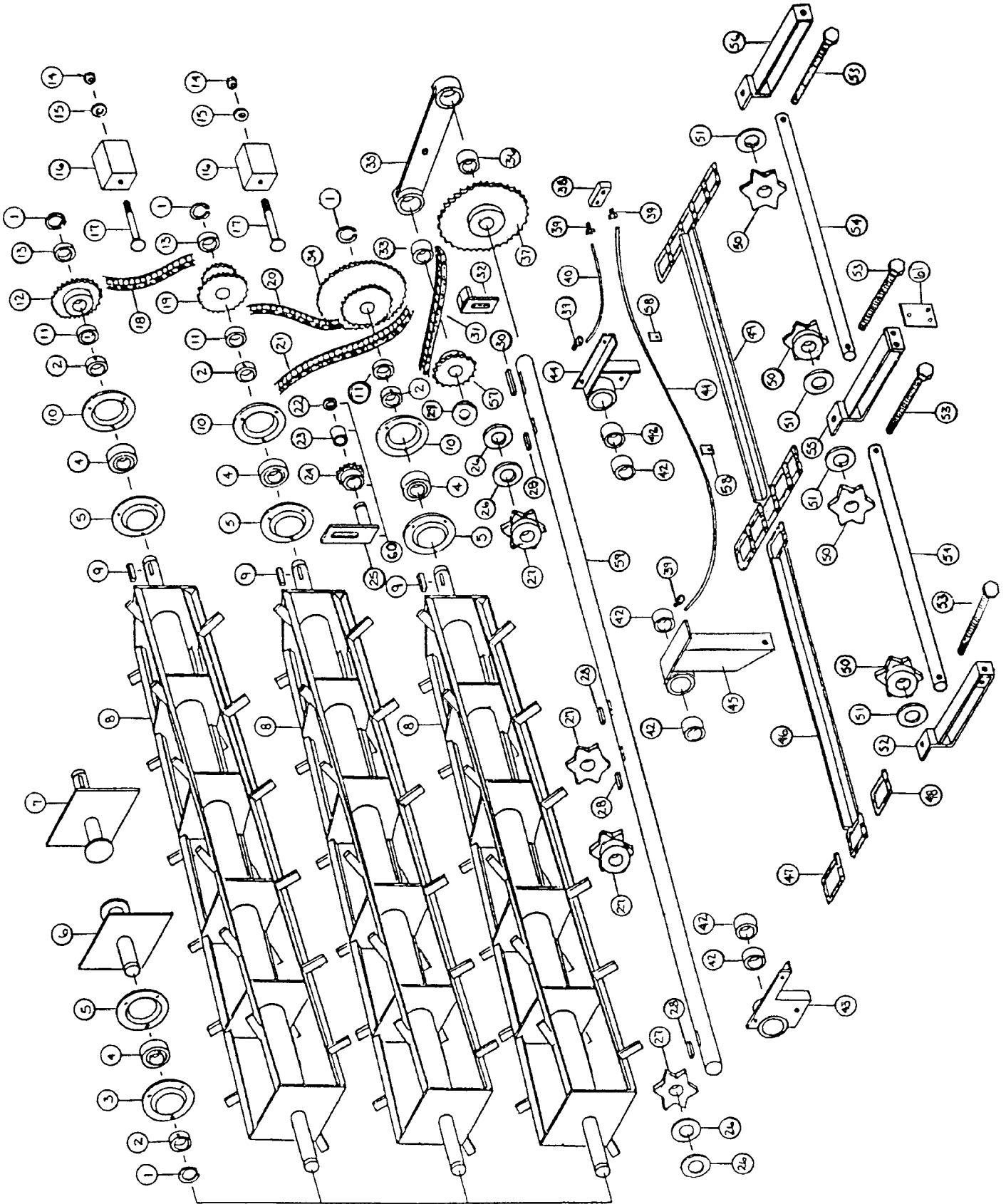




**FIGURE 1**  
**HOUSING COMPONENTS FOR UNITS**

<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTIONS</b>
1.	ST82	Poly Hold down and Seal Holder
2.	ST2	Poly Liner for Rear Auger
3.	ST3	Poly Liner for Front Auger
4.	ST83	Auger Housing
5.	S4	LH Side Panel
6.	S5	LH Emergency Stop Panel
7.	S370	Emergency Stop Panel
8.	ES14	Thimble (2)
9.	ES15	Cable Clamp (2)
10.	S7	Spring for Emergency Stop
11.	S8	Emergency Stop Cable
12.	S9	RH Side Panel Top
13.	ST5	RH Side Panel
14.	S11	RH Emergency Stop Panel
15.	S12	Gearbox Brace
16.	ST84	Front Main Panel
17.	ST7	LH Front Angle
18.	S3	LH Side Panel Top
19.	S20	Apron Side Spacer
20.	PB74	Drive Shaft Panel
21.	ST66	Auger Drive Shield
22.	ST9	Auger Chain Shield
23.	ST67	Wiper End
24.	S306	Rubber Seal
25.	S288	Rubber Seal Strap
26.	S522	Manual Holder
30.	CHM38	Plug Storage

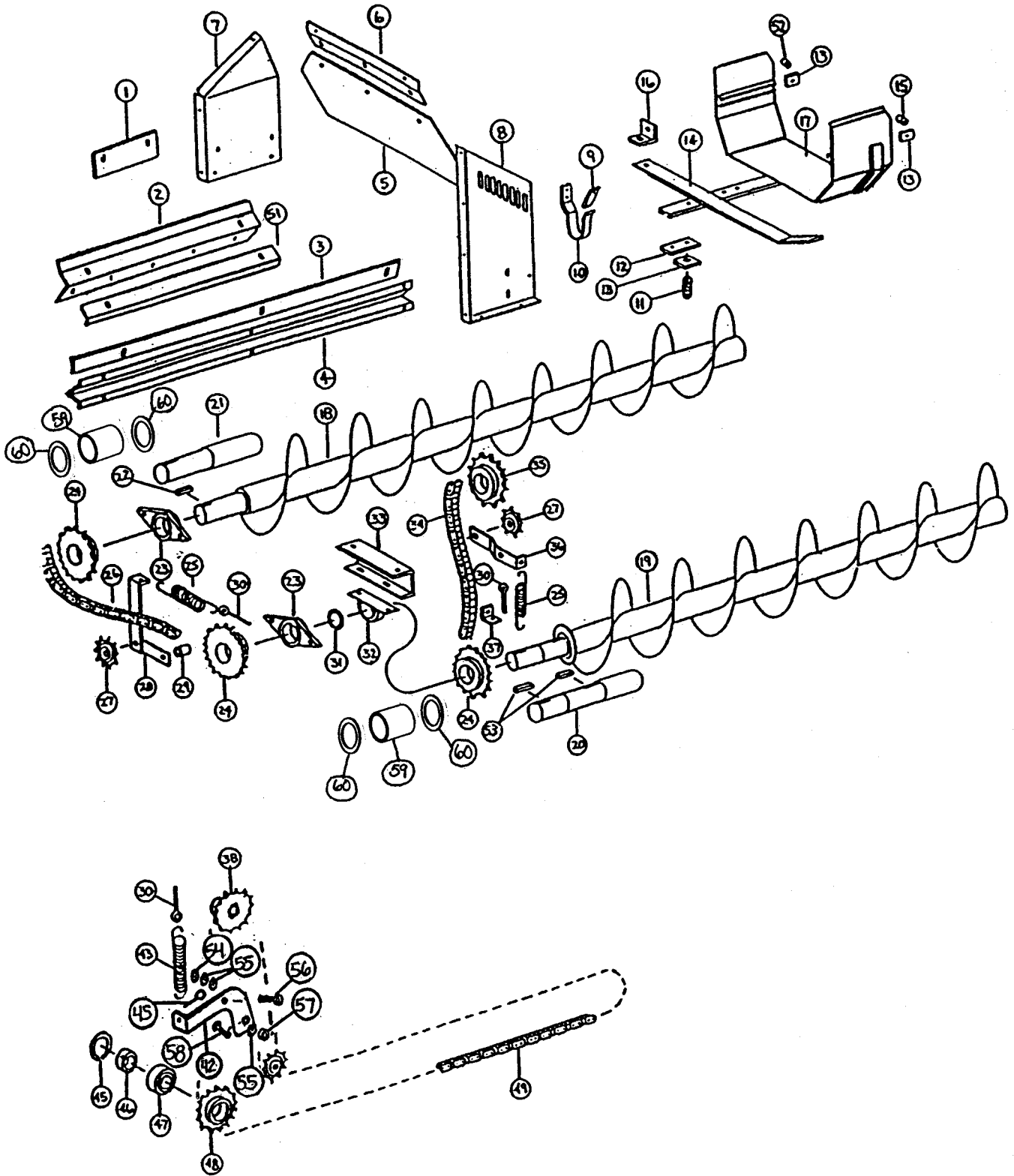
FIGURE 2



**FIGURE 2**  
**BEATERS AND MAIN APRON DRIVE**

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1.	F73	Snap Ring	38.	S46	Grease Line Bracket
2.	F16	Lock Collar	39.	S47	Grease Line Fitting
3.	F114	Bearing Flange w/Zerk	40.	S48	Short Grease Line
4.	F115	Bearing Greaseable Type	41.	S49	Long Grease Line
5.	F14	Bearing Flange	42.	S50	Drive Shaft Bushing
6.	S23	LH Beater Stub Shaft	43.	S51	LH Drive Shaft Bracket
7.	S24	RH Beater Stub Shaft	44.	S52	RH Drive Shaft Bracket
8.	S25	Beater	45.	S53	Center Bearing Bracket
9.	G23	5/16" x 1-3/8" Square Key	46.	S54	T-Rod Slat w/Att. Links
10.	F114A	Bearing Flange w/Zerk 45 Degree		S233	667H Pintle Slat w/Att. Links
11.	S218	3/8" Spacer	47.	S55	T-Rod Standard Link
12.	S26	3rd Beater Sprocket 20T	48.	S56	T-Rod Connector Link
13.	S219	1/4" Spacer		11S51	667H Pintle Connector Link
14.	K60	Nut		11S50	667H Pintle Att. Link RH or LH
15.	X67	Washer	49.	S57	T-Rod Complete Apron 14' Box
16.	S27	Wood Chain Tightener		S230	667H Pintle Apron 14'
17.	S28	Carriage Bolt		S58	T-Rod Complete Apron 16' Box
18.	X58	2nd to 3rd Beater Chain 89 Pitches #50		S231	667H Pintle Apron 16'
19.	S30	2nd Beater Sprocket 30T - 13T		S59	T-Rod Complete Apron 18' Box
20.	S31	1st to 2nd Beater Chain 98 Pitches #50		S232	667H Pintle Apron 18'
21.	X58	Beater Drive Chain 89 Pitches #50	50.	S60	Rear Idler Sprocket
22.	10R32	Snap Ring	51.	S61	Idler Shaft Spacer
23.	S33	Chain Tightener Bushing	52.	S62	LH Rear Idler Bracket
24.	S34	Tightener Sprocket w/Bushing	53.	A7	Tightener Bolt
25.	L10R35	Chain Tightener Bracket	54.	S63	Rear Idler Shaft
26.	S36	Drive Shaft Spacer	55.	S64	Center Idler Bracket
27.	S37	Apron Drive Shaft Sprocket	56.	S65	RH Rear Idler Bracket
28.	S436	3/8" x 1-1/2" Square Key	57.	ST11	Worm Gear Shaft Sprocket 13T
29.	S327	Poly Gearbox Washer		S66	Slow Down Sprocket 11T
30.	S38	3/8" x 2-3/8" Square Key	58.	S67	Grease Line Clip
31.	ST10	Apron Drive Chain 56 Pitches #80	59.	S68	Main Apron Drive Shaft
32.	S40	Chain Tightener	60.	S216	Chain Tightener Assembly
33.	S41	Bushing	61.	S371	Cable Bracket
34.	S42	1st Beater Sprocket 60T-20T			
35.	S43	Drive Shaft Brace			<b>NOT SHOWN</b>
36.	S44	Bushing		F157	#80 Connector Link
37.	S45	Apron Drive Sprocket 30T		F158	#80 Offset Link
				X60	#50 Offset Link
				X61	#50 Connector Link

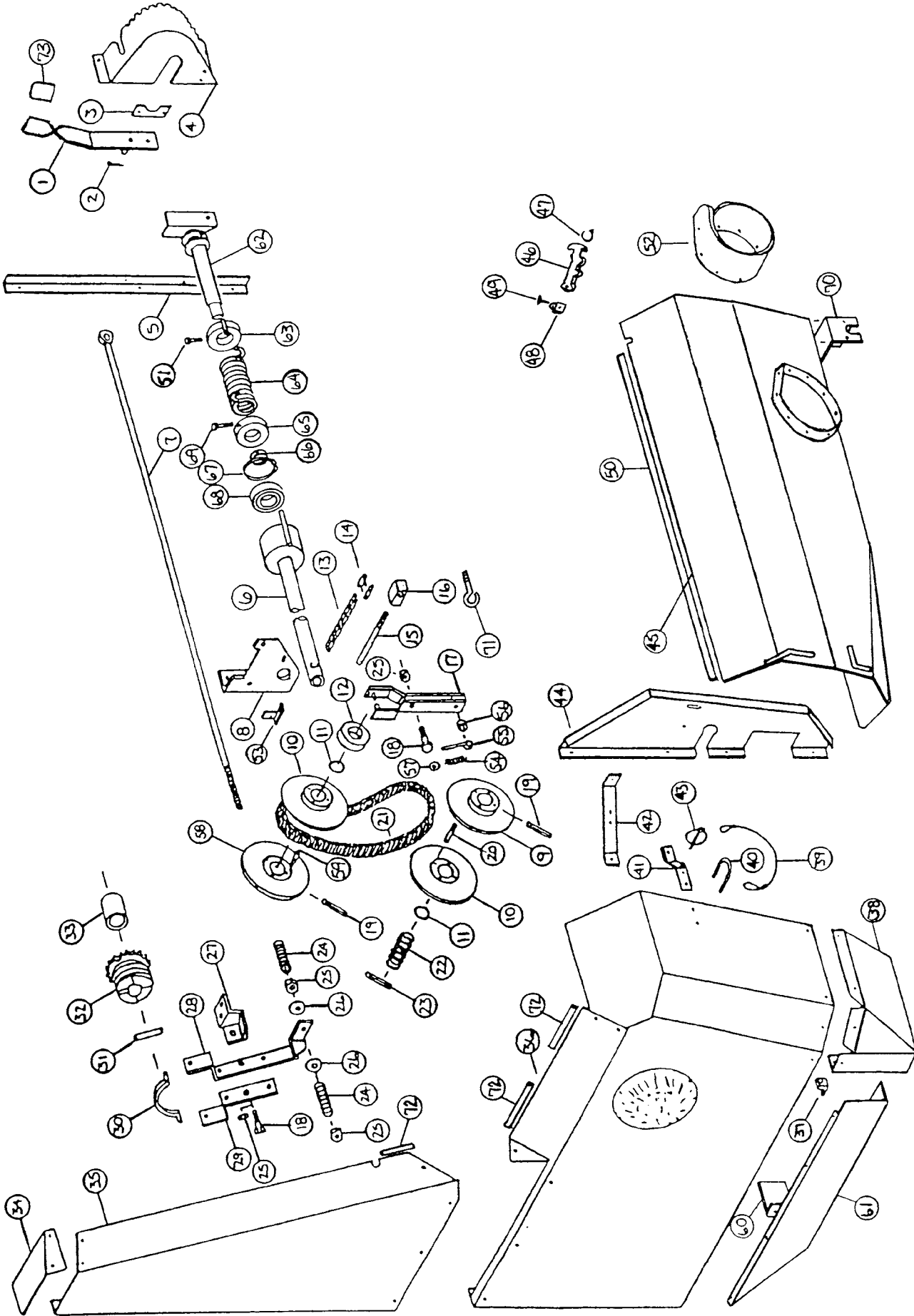
FIGURE 3



**FIGURE 3**  
**AUGERS AND DRIVE COMPONENTS**

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1.	ST68	Poly Hold down	30.	ES10	5/16" x 3" I-Bolt
2.	ST69	Auger Center Wiper	31.	F73	Snap Ring
3.	X83	Wiper Blade	32.	12N36	Bearing Assembly
4.	ST14	Front Wiper Blade Holder	*	12N33	Bearing
5.	ST15	Poly Shield	*	12N34	Bearing Cover
6.	ST16	Poly Shield Bracket	*	12N35	Bearing Holder
7.	ST17	Extension Panel Rear	33.	ST63	Auger Bearing Bracket
8.	ST18	Extension Panel Front	34.	X58	#50 Roller Chain 89 Pitch
9.	S78	PTO Holder Rubber Tab	35.	ST59	Sprocket 20T
10.	S354	PTO Holder	36.	ST32	Tightener Bracket
11.	S7	Spring	37.	ST33	Angle
12.	ST19	Bottom Poly Slide	38.	S82	24T Sprocket
13.	ST20	Poly Slide	42.	S459	Tightener Bracket
14.	ST21	Handle for Extension	43.	ST36	Spring
15.	ST81	Spacer	44.	K79	I-Bolt
16.	ST22	Angle	45.	K92	Snap Ring
17.	ST23	Extension Shell	46.	4C9	Lock Collar
18.	ST24	Rear Auger	47.	K90	Bearing
19.	ST25	Front Auger	48.	K89	Idler Sprocket 20T
20.	ST26	Front Auger Stub Shaft	49.	ST85	#50 Roller Chain 183 Pitch
21.	ST27	Rear Auger Stub Shaft	51.	ST72	Center Wiper
22.	G23	5/16" x 1-3/8" Key	52.	ST77	3/8" Spacer
23.	12N29	Bearing	*	X60	#50 Offset Link
24.	ST28	Sprocket	*	X61	#50 Connector Link
25.	R27	Spring	53.	WM121	Sq. Key 5/16" x 1"
26.	ST29	#50 Roller Chain 61 Pitch	54.	A34	Washer 1/2"
27.	K101	Tightener Sprocket	55.	S468	Washer
28.	ST30	Tightener Bracket	56.	16SV126	Counter Sunk Bolt 2"
29.	L12R22	Spacer	57.	R65	Spacer 3/8"
<b>NOTE: *</b> (Means Not Shown)			58.	S467	Counter Sunk Bolt 2-1/4"
			59.	ST92	Conduit Spacer
			60.	ST93	Auger Spacer Washer

FIGURE 4

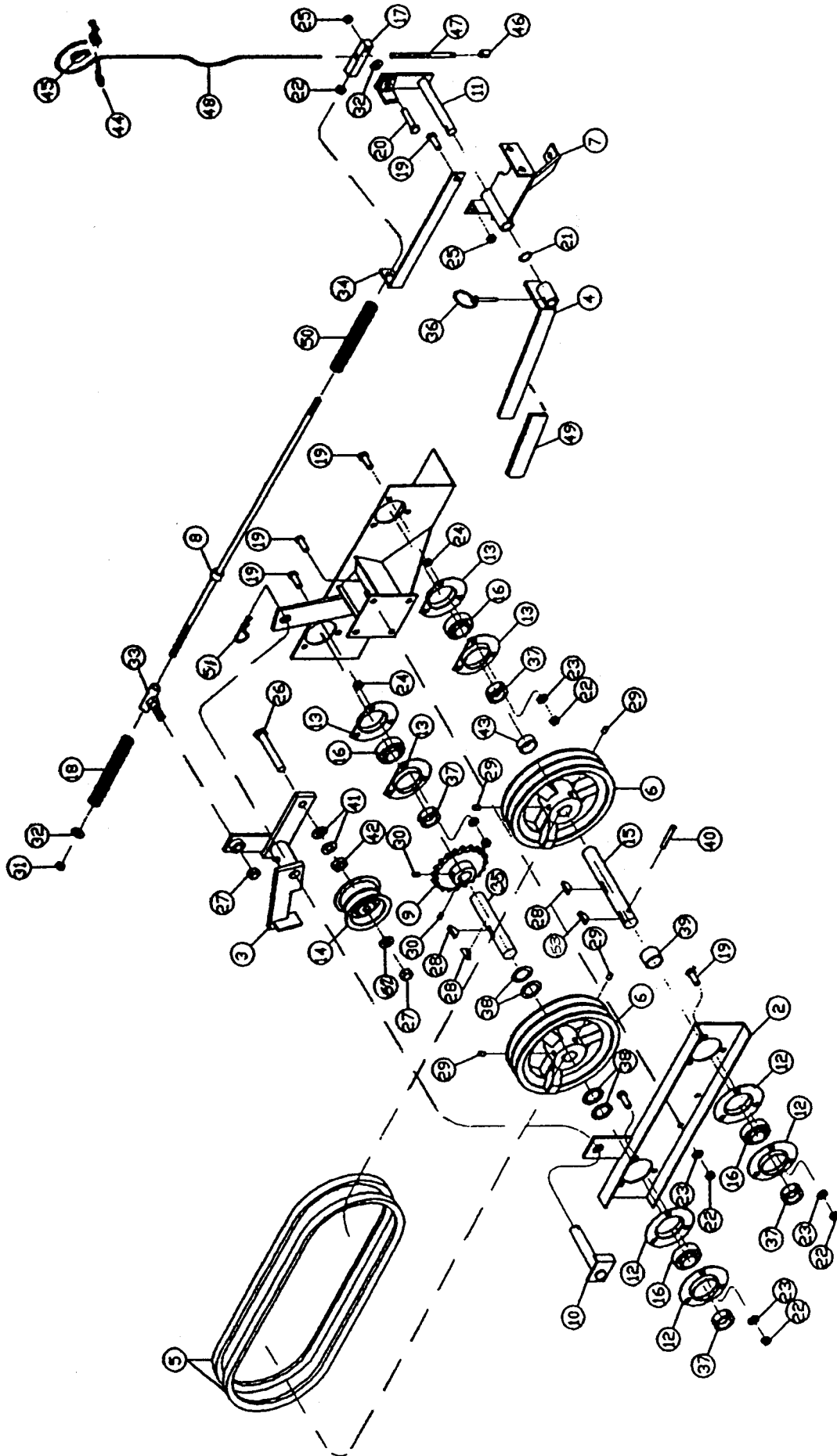


**FIGURE 4**  
**SHIELDS - BEATER CLUTCH - BELT DRIVE**

ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1.	S364	Shifter Handle	38.	ST40	Side Shield Bottom
2.	X43	Cotter Pin	39.	S122	Clip Pin Cable
3.	S91	Shifting Pipe Bracket	40.	F32	U-Bolt
4.	S360	Speed Selector Panel	41.	S123	Shield Latch Bracket
5.	S365	Front Center Angle	42.	S234	Shield Brace
6.	S366	Shifting Pipe (Apron)	43.	F56	Clip Pin
7.	S367	Shifting Rod (Beater)	44.	ST86	Front Upright Shield
8.	S96	Shifting Bracket	45.	S334	Front Shield
9.	S97	Stationary Sheave	46.	X192	Front Shield Latch (Rubber)
10.	S295	Sliding Sheave	47.	X193	Latch Catch Bracket
11.	S99	O-Ring	48.	X194	Latch Mounting Bracket
12.	S100	Thrust Bearing	49.	X195	Pin
13.	S101	#40 Chain 5 Pitch	50.	S359	Plastic Edging 38"
14.	S102	#40 Connector Link	51.	X111	Bolt 3/8" x 1" GR.5
15.	S103	Linkage Rod	52.	S131	PTO Rubber Shield
16.	S104	Adjustment Block	53.	S221	Spring Shift Bracket
17.	S105	Variable Speed Shifter	54.	S222	Shifting Spring
18.	R10	1/2" x 1-1/4" Bolt GR.5	55.	S220	Shifting Spring Rod
19.	S106	5/16" x 2-3/4" Expansion Pin	56.	K94	Spacer
20.	S296	Sheave Pin	57.	T16	1/4" Flat Washer
21.	S108	Variable Speed Belt	58.	S97	Sheave
22.	S109	Spring	59.	S296	Sheave Pin
23.	S110	1/4" x 2" Expansion Pin	60.	ST45	Inside Shield
24.	S111	Spring	61.	ST39	Lower Side Shield
25.	9S17	1/2" Lock Nut	62.	S290	Shifter Pipe Handle End
26.	S285	Beater Clutch Washer	63.	S291	Spring Pin Collar
27.	S112	Beater Clutch Bracket	64.	S292	Spring
28.	S113	Beater Clutch Long Arm	65.	S293	Spring Collar
29.	S114	Beater Clutch Short Arm	66.	4C9	Lock Collar
30.	ST58	Clutch Yoke	67.	K92	Snap Ring
31.	S115	Beater Clutch Pin	68.	K90	Bearing
32.	S116	Beater Clutch Sprocket	69.	17G141	Bolt 3/8" x 1-1/4" GR.5
33.	S117	Beater Clutch Bushing	70.	S346	Light Bracket
34.	S118	Beater Shield Top	71.	BFR319	I-Bolt
35.	S119	Beater Side Shield	72.	S328	Edging 3-1/2"
36.	S120	Main Side Shield	73.	S403	Handle Grip
37.	D58	Shield Angle	*	S368	Complete Shifter

**NOTE:** \* (Means Not Shown)

FIGURE 5

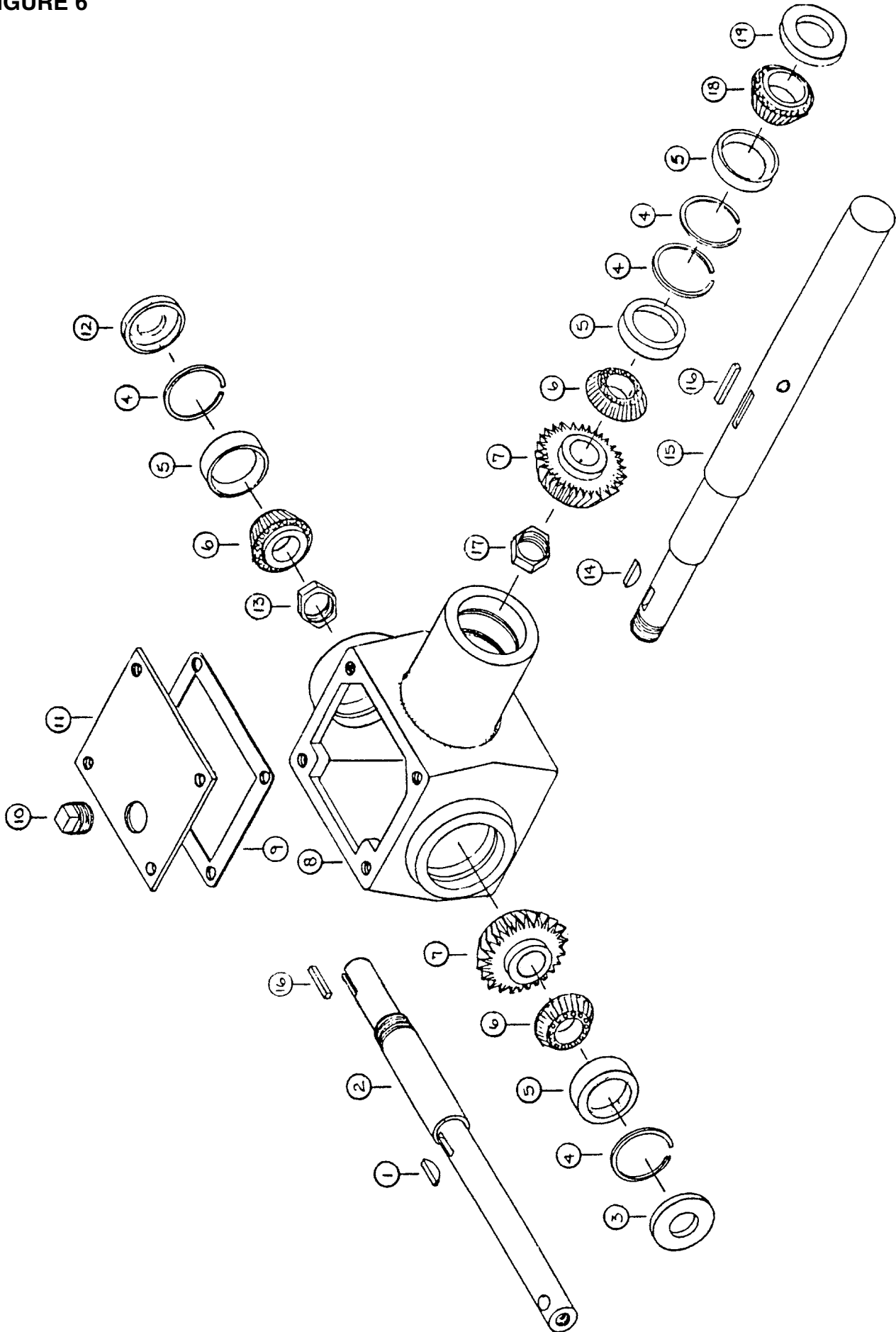




**FIGURE 5**  
**CROSS CONVEYOR CLUTCH - BELT DRIVE**

ITEMPART NO.	DESCRIPTION	
2.	S335	Front Clutch Plate
3.	S341	Idler-Stop Assembly
4.	S337	Handle Lever
5.	S332	Drive Belt Set
6.	S342	Pulley
7.	S339	Handle Mount
8.	S343	Shifting Rod
9.	11S19	Sprocket 50B20
10.	S340	Tightener Pivot Shaft
11.	S338	Handle Lever
12.	4C7	Bearing Flange
13.	X85	Bearing Flange Sheared
14.	K156	Idler Pulley
15.	S458	Input Pulley Shaft
16.	4C8	Bearing
17.	S347	Shifter Rod End
18.	23N211	Spring 3/4"
19.	X111	3/8" x 1" Bolt GR.5
20.	BFR320	3/8" x 1-3/4" Bolt GR.2
21.	S352	Internal Star Washer
22.	K60	3/8" Nut
23.	B68	3/8" Lockwasher
24.	S355	3/8" Jam Nut
25.	K25	3/8" Locknut
26.	16SV91	1/2" x 3-1/4" Bolt GR.5
27.	R11	1/2" Top Locknut
28.	5B10	1/4" x 1" Woodruff Key
29.	---	3/8" Setscrew
30.	---	5/16" Setscrew
31.	A14	3/8" Nylock Nut
32.	X67	3/8" Flatwasher
33.	S344	Clutch Rod Slide
34.	S348	Spring Bracket
35.	S349	Drive Pulley Shaft
36.	S438	Clip Pin
37.	4C9	Bearing Lock Collar
38.	S345	Spacer (.074)
39.	K99	Spacer, 7/8"
40.	BFR335	5/16" x 2" Expansion Pin
41.	K68	1/2" Lockwasher
42.	X112	Spacer, 9/16"
43.	K106	Spacer, 1/2"
44.	BFR220	Cable Clamp
45.	ES4	Thimble
46.	ES5	Cable Compression Sleeve
47.	S361	Stop Cable Stiffener
48.	S358	Emergency Stop Cable
49.	S362	Handle Lever Grip
50.	S369	Spring 5/8"
51.	ES7	Hair Pin
52.	R35	1/2" Lock Washer (As Needed)
53.	S135	1/4" x 1-1/4" Square Key

FIGURE 6

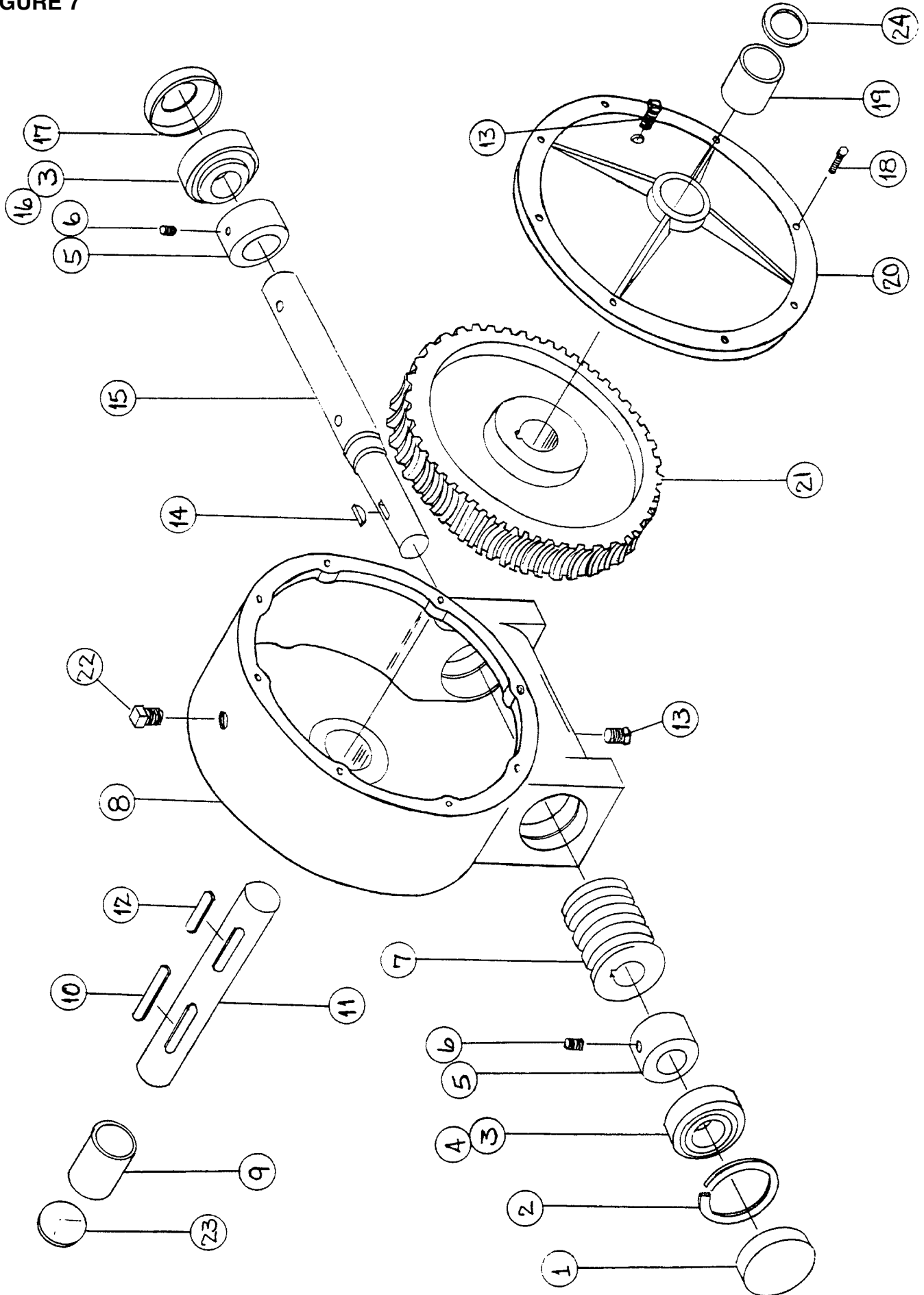


**FIGURE 6  
BEVEL GEARBOX**

<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>
1.	5B10	1/4" x 1" Woodruff Key
2.	ST46	Gearbox Side Shaft
3.	3G9	Seal
4.	3G19	Snap Ring
5.	3G18	Race #15245
6.	3G7	Bearing #15101
7.	3G5	Gear
8.	3G1	Gearbox Housing
9.	3G2	Gearbox Gasket
10.	3G20	Fill Plug
11.	3G3	Cover
12.	3G9	Seal
13.	3G11	Nut
14.	5B10	1/4" x 1" Woodruff Key
15.	S134	Gearbox Front Shaft
16.	S135	1/4" x 1-1/4" Square Key
17.	3G4	Nut
18.	L3G24	Gearbox Bearing #15113
19.	S136	Seal
*	ST47	Gearbox Complete

**NOTE:** \* (Means Not Shown)

FIGURE 7



**FIGURE 7  
WORM GEARBOX**

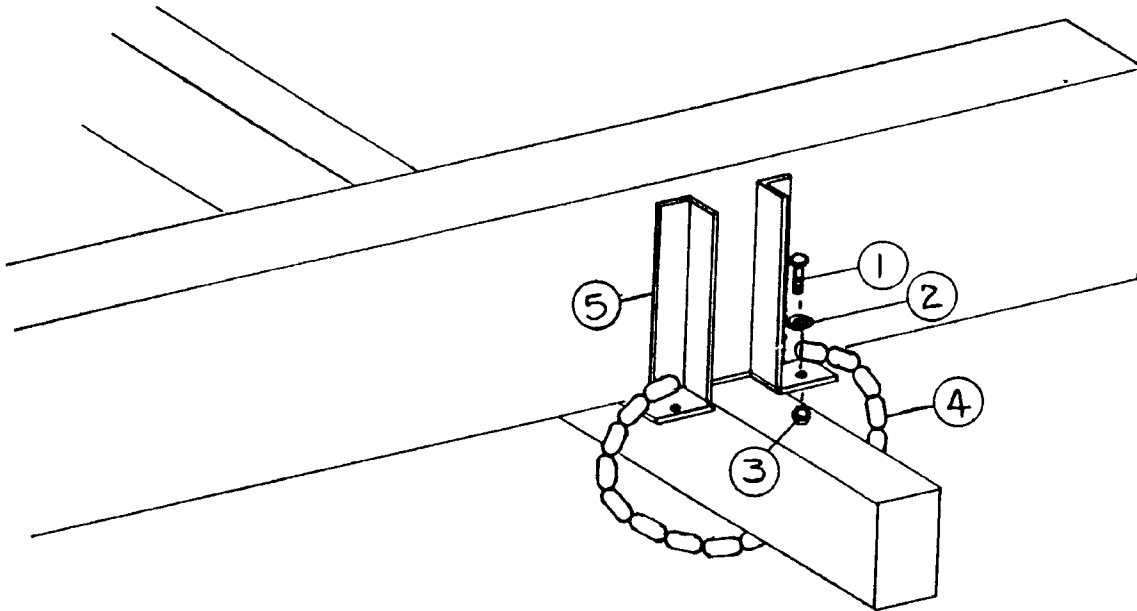
<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>
1.	G90	Dust Cap
2.	3G19	Snap Ring
3.	3G18	Race #15245
4.	3G7	Bearing #15101
5.	X9	Spacer
6.	G83	Set Screw
7.	G76	Worm
8.	G114	Gearbox Housing
9.	X8	Gearbox Bushing
10.	S138	3/8 x 2-3/8" Square Key w/Round Ends
11.	S139	Worm Gear Side Shaft
12.	S437	3/8 x 1-3/8" Square Key w/Round Ends
13.	G65	Plug 3/8"
14.	5B10	1/4 x 1" Woodruff Key
15.	S140	Worm Gear Front Shaft
16.	L3G24	Gearbox Bearing #15113
17.	G115	Seal
18.	G84	Cap Screw
19.	X75	Cover Bushing
20.	G116	Worm Gearbox Cover
21.	G77	Worm Gear
22.	G91	Vent Plug
23.	G117	Cap
24.	G120	Seal 1-7/8"
*	G118	Worm Gearbox Complete

**NOTE:** \* (Means Not Shown)



**FIGURE 8  
BOX COMPONENTS**

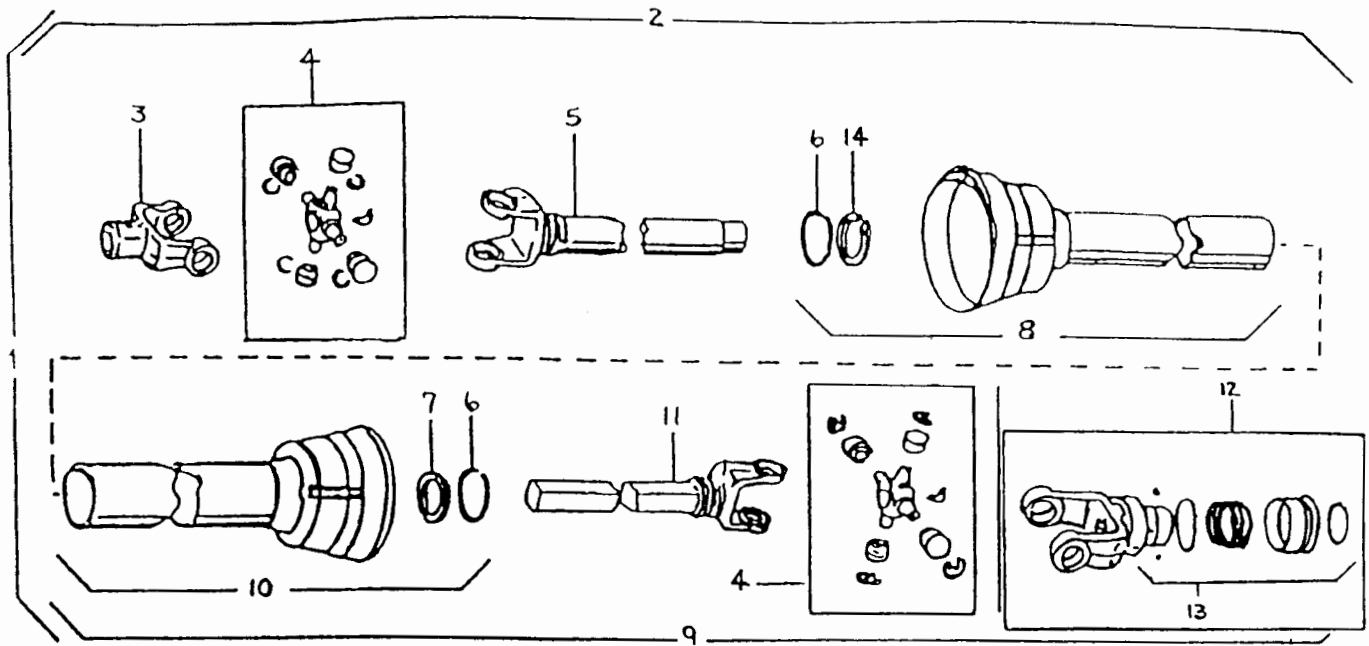
ITEM	PART NO.	DESCRIPTION	ITEM	PART NO.	DESCRIPTION
1.	S142	14' Roof Sill Front Section	15.	S428	20' Apron Chain Side Spacer
	S143	16' Roof Sill Front Section		S489	21' Apron Chain Side Spacer
	S470	17' Roof Sill Front Section		S507	22' Apron Chain Side Spacer
	S144	18' Roof Sill Front Section		S168	14' Floor Assembly
	S471	19' Roof Sill Front Section		S169	16' Floor Assembly
2.	S423	20' Roof Sill Front Section	16.	S490	17' Floor Assembly
	S472	21' Roof Sill Front Section		S170	18' Floor Assembly
	S502	22' Roof Sill Front Section		S491	19' Floor Assembly
	S145	14' Roof Sill Back Section		S429	20' Floor Assembly
	S146	16' Roof Sill Back Section		S492	21' Floor Assembly
	S473	17' Roof Sill Back Section		S508	22' Floor Assembly
	S147	18' Roof Sill Back Section		S408	14' Apron Chain Return Slide
	S474	19' Roof Sill Back Section		S271	16' Apron Chain Return Slide
	S424	20' Roof Sill Back Section		S493	17' Apron Chain Return Slide
	S475	21' Roof Sill Back Section		S272	18' Apron Chain Return Slide
3.	S503	22' Roof Sill Back Section	17.	S494	19' Apron Chain Return Slide
	S148	14' Side Steel		S430	20' Apron Chain Return Slide
	S149	16' Side Steel		S495	21' Apron Chain Return Slide
	S476	17' Side Steel		S509	22' Apron Chain Return Slide
	S150	18' Side Steel		S174	14' Floor Support 2x4
4.	S477	19' Side Steel	22.	S175	16' Floor Support 2x4
	S425	20' Side Steel		S496	17' Floor Support 2x4
	S478	21' Side Steel		S176	18' Floor Support 2x4
	S504	22' Side Steel		S497	19' Floor Support 2x4
	S151	14' Roof Steel (5)		S431	20' Floor Support 2x4
	S152	16' Roof Steel (5)		S498	21' Floor Support 2x4
	S479	17' Roof Steel		S510	22' Floor Support 2x4
	S153	18' Roof Steel (5)		S184	Rear Slant Panel
	S480	19' Roof Steel		S185	LH Angle for Slant Panel
	S426	20' Roof Steel		S186	RH Angle for Slant Panel
5.	S481	21' Roof Steel	29.	S307	Back Door Center Steel
	S505	22' Roof Steel		S188	Back Door Upper Steel
	S154	Branch Guard (14'-16')		S189	Back Door RH Side Piece
	5A. ST61	Branch Guard (18'-20'-22')		S190	Back Door LH Side Piece
	5B. S482	Branch Guard (17'-19'-21')		S191	Slant Panel Brace
	S155	Roof Support (14'-16')		F97	SMV Holder
	6A. ST60	Roof Support (18'-20'-22')		S192	Handle Nut
	6B. S483	Roof Support (17'-19'-21')		S193	LH Hinge Top Piece
	7. ST48	LH Front Stake		S194	LH Hinge Bottom Piece
	7A. ST48	RH Front Stake		S195	Tailgate LH Side Piece
8.	ST49	LH Side Stake	39.	S196	Tailgate RH Side Piece
	8A. ST49	RH Side Stake		S197	Tailgate Steel
	9. ST50	LH Back Stake		S198	RH Hinge Bottom Piece
	9A. ST51	RH Back Stake		S199	RH Hinge Top Piece
	S162	14' Apron Chain Center Spacer		S453	Back Door Top Panel (14'-16')
	S163	16' Apron Chain Center Spacer		S454	Back Door Top Panel (18'-20'-22')
	S484	17' Apron Chain Center Spacer		S499	Back Door Top Panel (17'-19'-21')
	S164	18' Apron Chain Center Spacer		ST55	Stake Spacer
	S485	19' Apron Chain Center Spacer		ST56	Cable Bracket
	S427	20' Apron Chain Center Spacer		ST57	Plastic Grommet for Cable
14.	S486	21' Apron Chain Center Spacer	45B.	S235	Rear Roof Support (14'-16')
	S506	22' Apron Chain Center Spacer		S236	Rear Roof Support (18'-20'-22')
	S165	14' Apron Chain Side Spacer		S500	Rear Roof Support (17'-19'-21')
	S166	16' Apron Chain Side Spacer		S154	Rear Branch Guard (14'+16')
	S487	17' Apron Chain Side Spacer		ST61	Rear Branch Guard (18'-20'-22')
	S167	18' Apron Chain Side Spacer		S501	Rear Branch Guard (17'-19'-21')
	S488	19' Apron Chain Side Spacer			



**FIGURE 9  
TIE DOWN KIT**

<b>ITEM</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>
1.	12V45	1/2" x 1-1/2" GR.5 Bolt
2.	K68	1/2" Flat Washer
3.	R11	1/2" Top Lock Nut GR.5
4.	S322	1/4" Chain 30-1/4" Long
5.	S323	Tie Down Bracket
6.	T9B	Tie Down Kit (Complete)

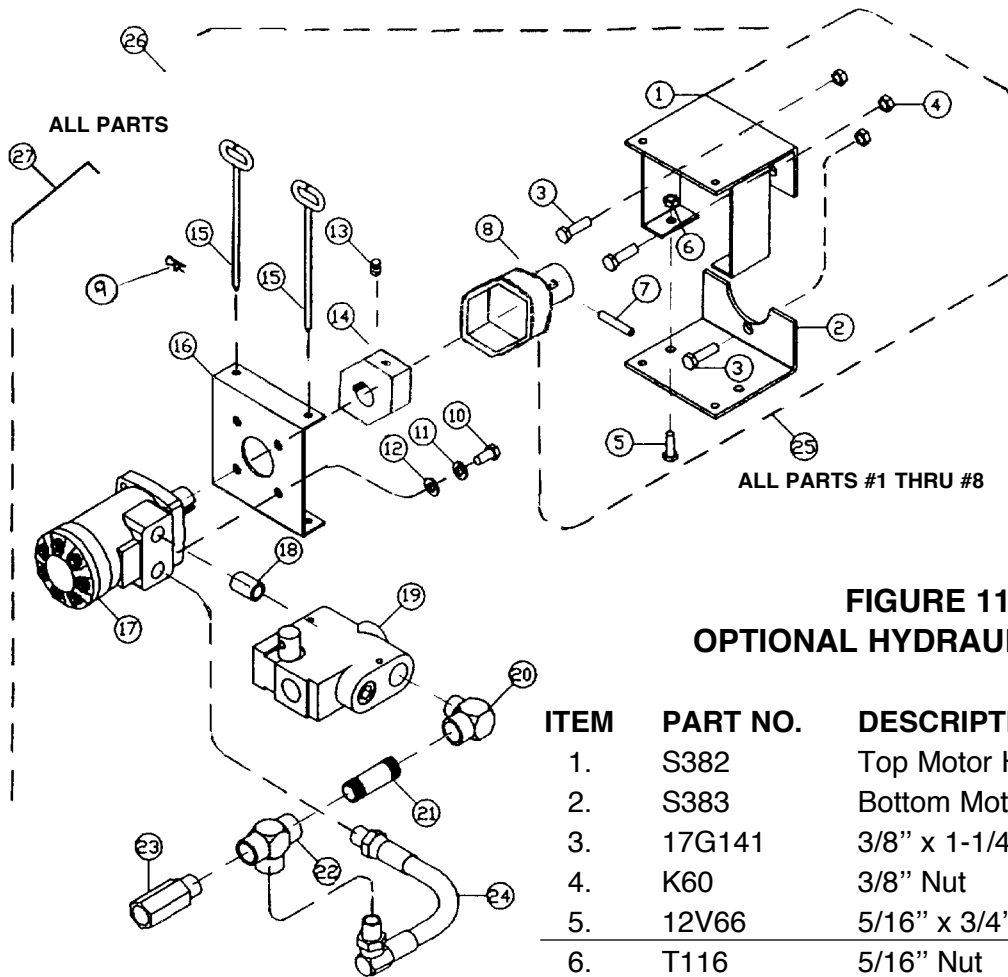




**FIGURE 10  
PTO PARTS  
HD NEEDLE BEARING PTO**

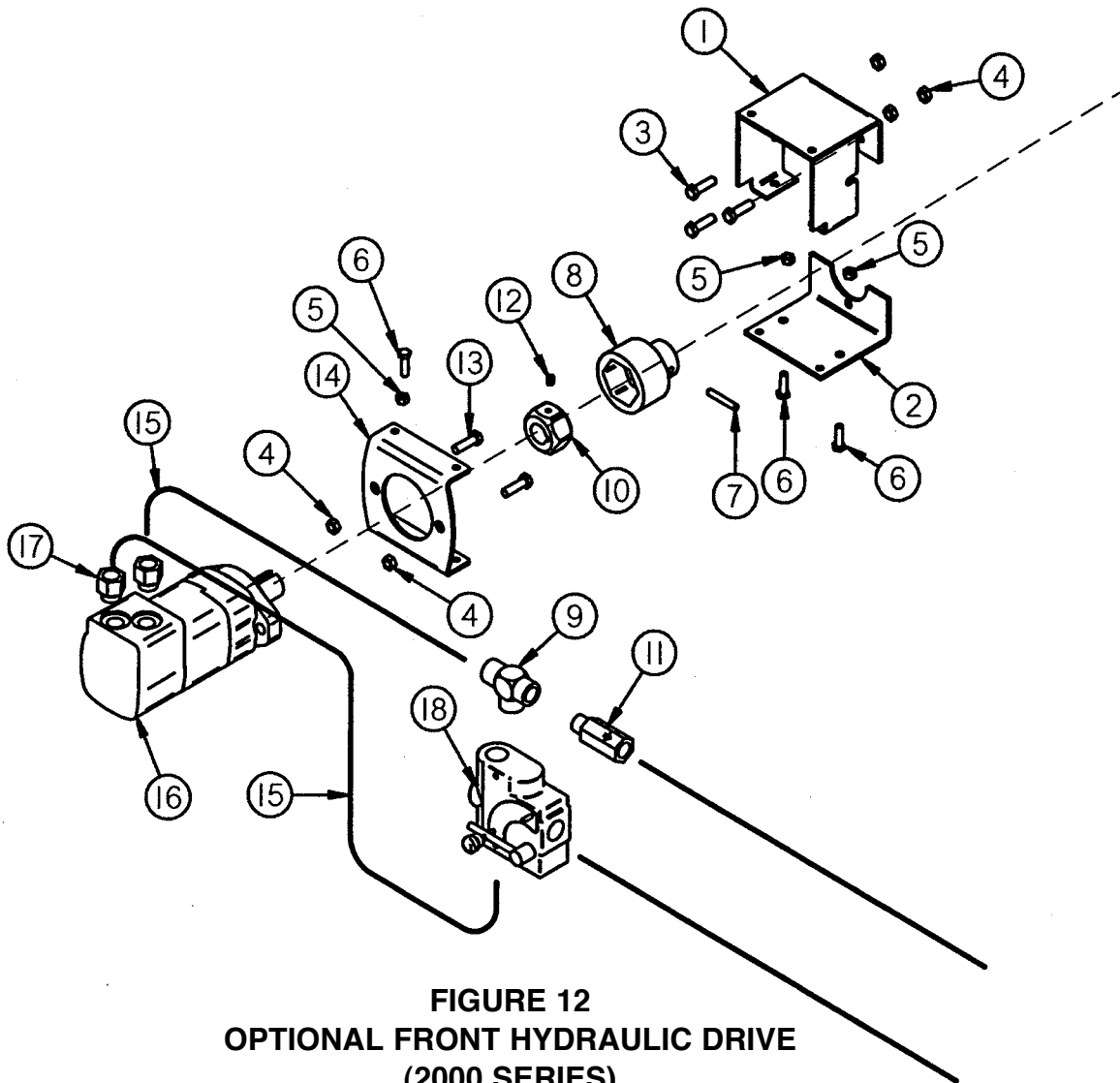
ITEM	PART NO.	DESCRIPTION
1.	S372	PTO Assembly Complete
2.	S373	Machine Half PTO W/Shield
3.	S374	End Yoke - Machine Half
4.	S375	"W" Repair Kit
5.	S376	Yoke and Tube
6.	24N26	Bearing Retainer
7.	S206	Nylon Bearing
8.	S397	Inner Guard Includes Cent. & Item #6 & #14
9.	S377	Tractor Half PTO
10.	S398	Outer Guard Includes Item #6 & #7
11.	S378	Yoke and Shaft
12.	S379	Lock Yoke - Yoke Assembly
13.	S225	Spring Lock Repair Kit
14.	S396	Nylon Bearing
*	S402	Safety Manual

**NOTE:** \* (Means Not Shown)



**FIGURE 11  
OPTIONAL HYDRAULIC DRIVE**

ITEM	PART NO.	DESCRIPTION
1.	S382	Top Motor Hanger
2.	S383	Bottom Motor Hanger
3.	17G141	3/8" x 1-1/4" Bolt GR.5
4.	K60	3/8" Nut
5.	12V66	5/16" x 3/4" Bolt
6.	T116	5/16" Nut
7.	3G22	5/16" x 1-3/4" Roll Pin
8.	S411	Secondary Drive
9.	X97	Hair Pin
10.	G110	3/8" x 3/4" Bolt
11.	B68	3/8" Lockwasher
12.	X67	3/8" Flat Washer
13.	---	5/16" Set Screw
14.	S410	Primary Drive
15.	S386	Motor Unit Mount Pin
16.	S384	Hydraulic Motor Mount
17.	DF1A	Hydraulic Motor (Super 7+4)
*	ST88	Hydraulic Motor (Twin Auger)
18.	DF7	1/2" Close Nipple
19.	DF15	Flow Control Valve
20.	HE58	1/2" Street Elbow
21.	DF17	1/2" x 2" Pipe Nipple
22.	DF8	1/2" Pipe Tee
23.	DF18	1/2" Check Valve
24.	S395	Hydraulic Hose - 10-1/2"
25.	S388	Extra Unit Drive Kit
26.	S412	Drive Kit (complete Super 7+4)
27.	ST90	Drive Kit (complete - Twin Auger)



**FIGURE 12  
OPTIONAL FRONT HYDRAULIC DRIVE  
(2000 SERIES)**

ITEM	PART NO.	DESCRIPTION
1.	S382	Top Motor Hanger
2.	S383	Bottom Motor Hanger
3.	17G141	3/8" x 1-1/4" GR.5 Bolt
4.	K60	3/8" Nut
5.	T116	5/16" Nut
6.	12V66	5/16" x 3/4" Bolt
7.	3G22	5/16" x 1-3/4" Expansion Pin
8.	S411	Secondary Drive
9.	S460	Male-Female Tee (5604-12)
10.	S463	Primary Drive
11.	PB185	Check Valve
12.	S435	5/16" Set Screw
13.	LW134	3/8" x 1-1/2" GR. 5 Bolt
14.	S464	Hydraulic Motor Mount
15.	S462	Hydraulic Hose 3/4" x 44"
16.	16SV150	Hydraulic Motor (104-1027-006)
17.	S461	O'Ring Adapter
18.	33SV74	Flow Control Valve



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## H&S H D 7+4 TWIN AUGER FORAGE BOX

Your new H&S Forage Box has been manufactured of the finest quality materials and components. The performance you get from your machine is largely dependent upon how well you read and understand this manual and apply this knowledge. There is a right and a wrong way to do everything. Please do not assume that you know how to operate and maintain your Forage Box before reading this manual carefully. Keep this manual available for ready reference.

### H&S H D 7+4 TWIN AUGER SPECIFICATIONS

<b>Power</b> .....	Tractor PTO or Truck PTO-540 RPM or Hydraulic Drive
<b>Feeder Apron Drive</b> .....	Worm Gear-(Bronze Worm Gear)
<b>PTO Shaft</b> .....	Telescoping Integral Shielded
<b>Speeds</b> .....	Complete Variable Speed
<b>Main Aprons</b> .....	4 Chains-67 T-Rod-16,000 lb. Tensile Strength New Type Conveyor Chain That is Virtually Maintenance Free
<b>Beaters</b> .....	3-18" Diameter Spiral Bars
<b>Emergency Stop Mechanism</b> .....	Standard Equipment - All Models
<b>Cross Conveyor Drive</b> .....	2-Ten Inch Augers
<b>Cross Conveyor Width</b> .....	22 Inches
<b>Discharge</b> .....	Left Side Unloading
<b>Inside Length</b> .....	14'-16'-18'-20'
<b>Inside Width</b> .....	7 Feet, 4 Inches
<b>Overall Length</b> .....	17'3"-19'3"-23'3"
<b>Overall Width</b> .....	107"
<b>Overall Height</b> .....	113"-117"

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

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